The Orchards at Orenco

A Model for Healthy, Durable, Low Energy Affordable Housing

Mike Steffen
Walsh Construction Co.

WALSH Seminar
June 2016

Outline

- Background & Context
- Design
- Construction
- QA/QC / Commissioning
- Results
- The Building in Use
- Lessons Learned

- Orchards Phase II

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Learning Objectives

- Demonstrate how the Passive House standard has been applied successfully to affordable housing development, serving as a model for future developments in North America, and serving as a primary path to achieving net zero energy affordable housing
- Describe the key design measures incorporated in the overall building design, enclosure and mechanical systems to achieve Passive House certification
- Describe the integrated teamwork / process used by the project team in the design, construction and operation of high performance affordable housing
- Demonstrate how efficient design and cost optimization can be used to reduce the overall development and operating costs of affordable housing

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The Orchards at Orenco

- Affordable housing community in Hillsboro, OR
  - Phase I: 57 units of workforce housing (completed 6/2015)
  - Phase II: 58 units of workforce housing (completes 6/2016)
  - Phase III: 52 units of family/workforce housing (2018?)

- Developer/Owner:
  REACH Community Development

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REACH Community Development

- REACH's goal is to provide **Healthy**, **Safe** and **Affordable** living

- Affordability not only includes low rents but also close proximity to work and schools, and low **monthly utility bills**

- REACH set a goal in their 2010 Strategic Plan to have a Passive House project in their portfolio by 2015

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Why Passive House?

- Most rigorous building energy efficiency standard in world
- Achieve significant reductions of utility costs to residents, while improving comfort and durability

- The right path to net zero…

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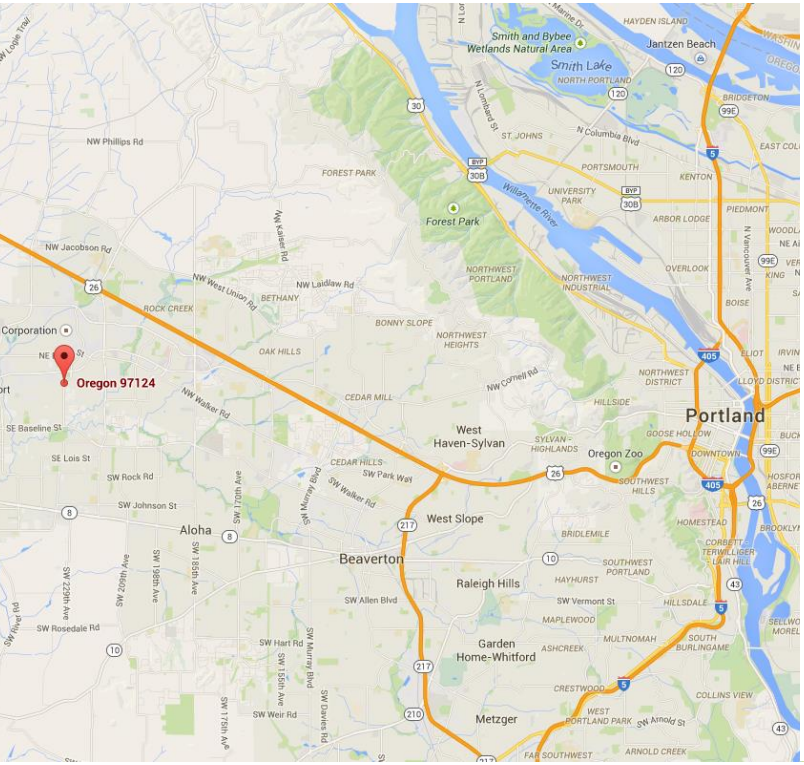
Location



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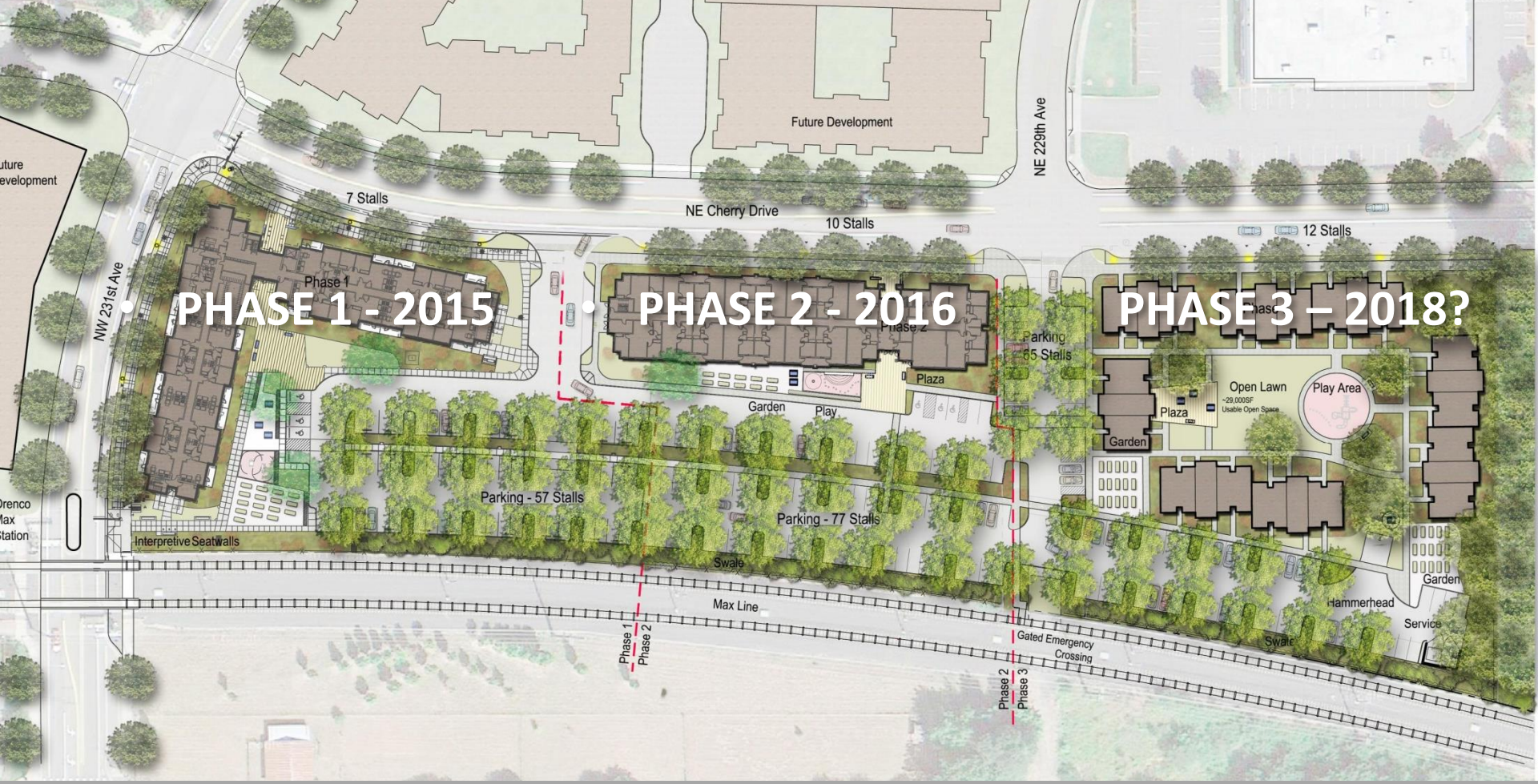

Image courtesy of Ankrom Moisan Architects

The Orchards at Orenco

Phase I Basics

- 57 units of affordable workforce housing
- 57,750 square feet
- 3-story, wood frame construction on concrete slab-on-grade foundation

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Project Team

REACH Community Development — *Owner/Developer*

Housing Development Center — *Owner's Representative*

Ankrom Moisan — *Architect of Record*

WALSH Construction Co. — *General Contractor*

green hammer — Designed for People. Built for Life.™ — *Passive House Consultant*

william wilson architects pc — *Design Architect*

PAE — *Mechanical Engineer*

STONEWOOD DESIGN — *Structural Engineer*

Humber Design Group, Inc. — *Civil Engineer*

WALKER | MACY — *Landscape Architect*

earth advantage. — *PHIUS+ Rater*

Design Overview

Photo Credit: Casey Braunger

Image courtesy of Ankrom Moisan Architects

Aerial View from South

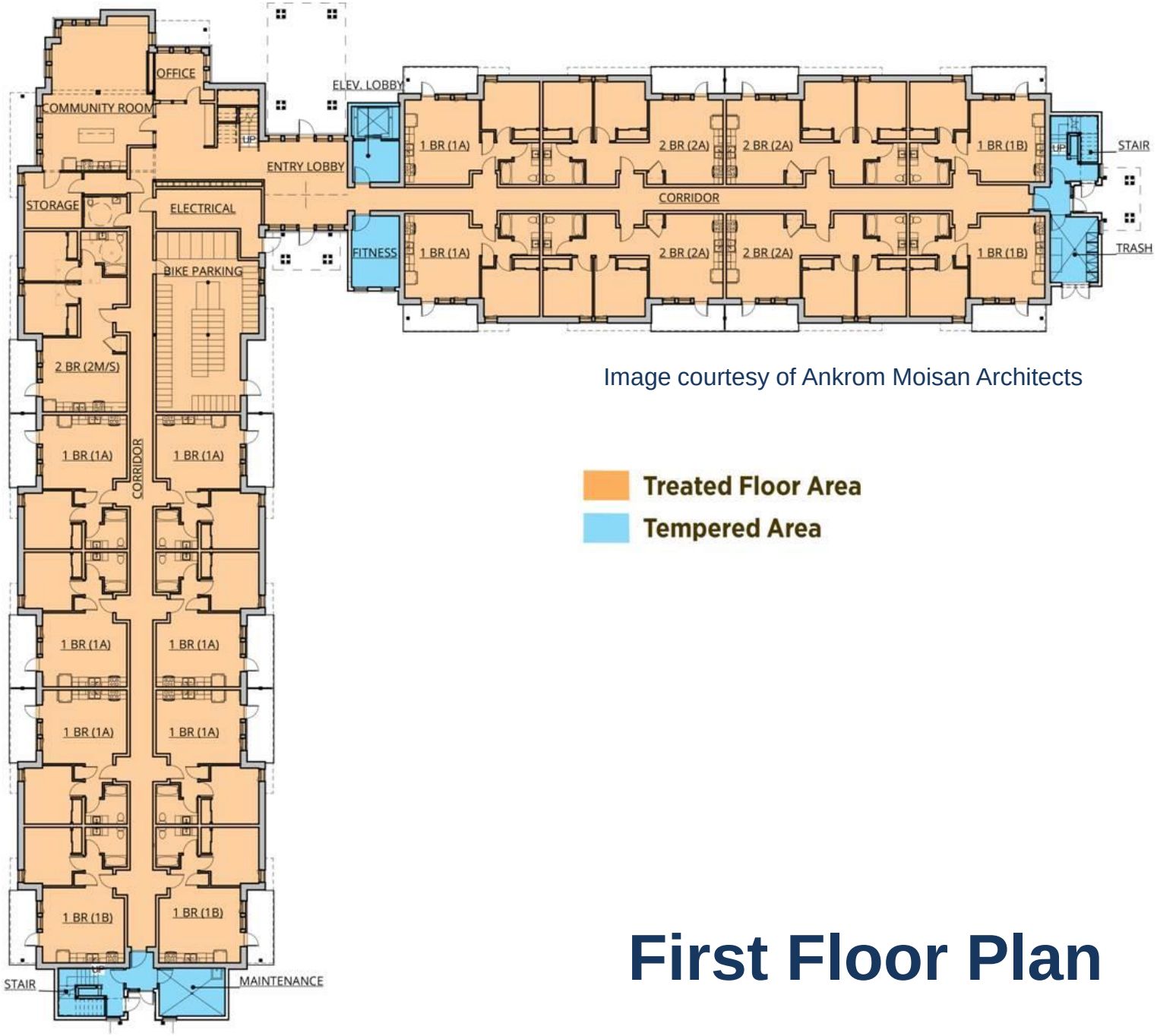
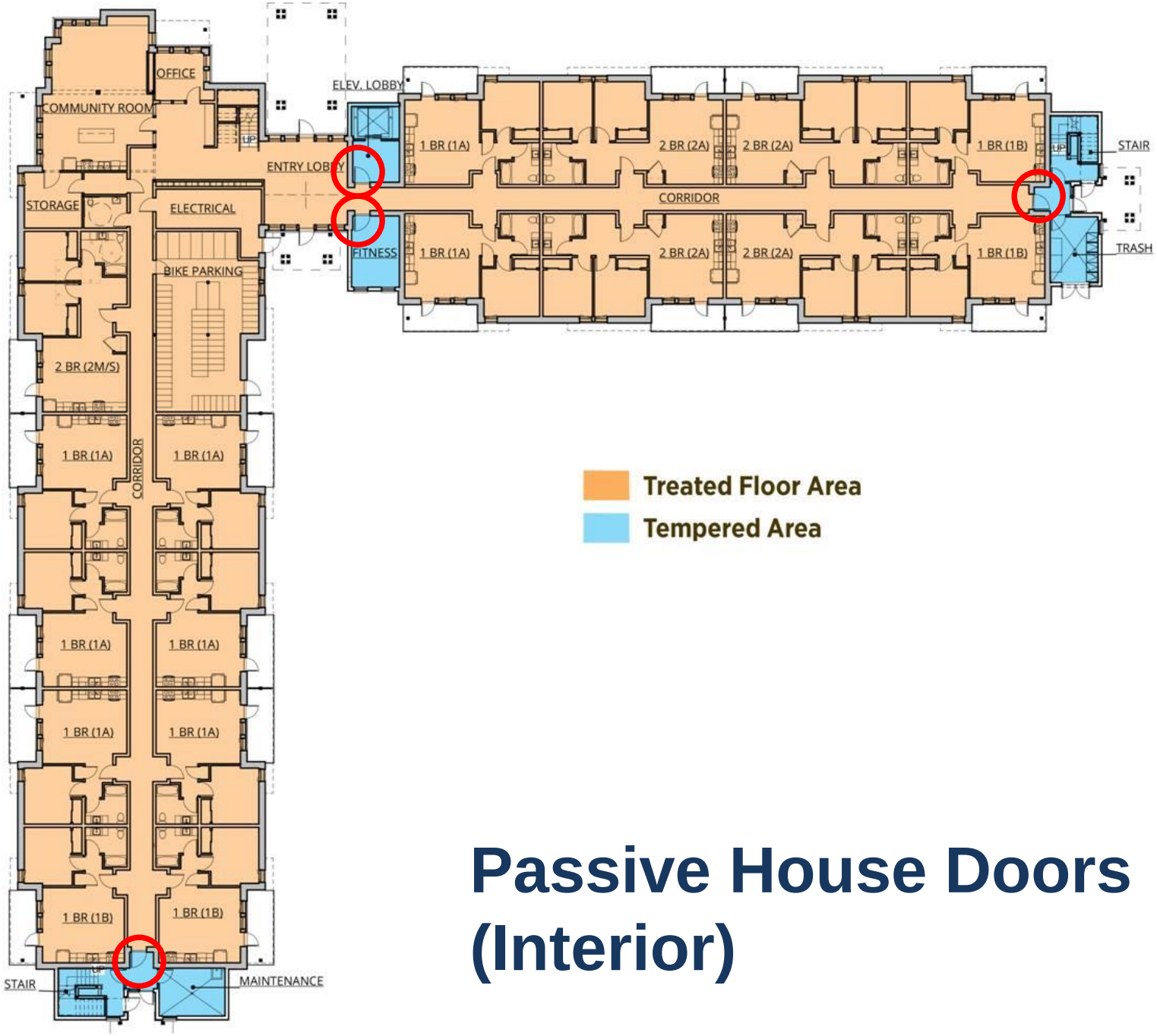
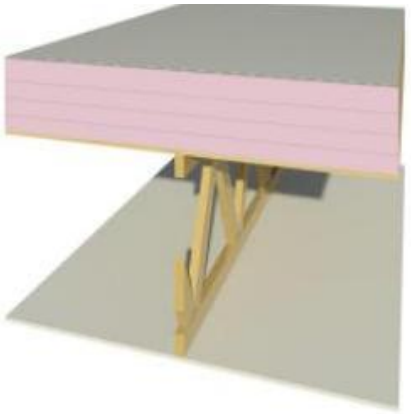


Image courtesy of Ankrom Moisan Architects

First Floor Plan

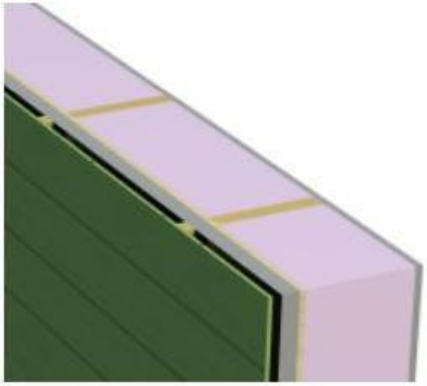


Passive House Doors (Interior)



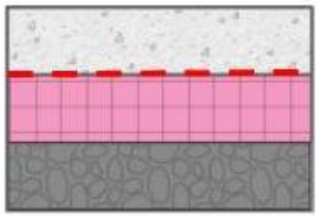
Typical Roof Assembly: R-81

- 80 mil TPO roof membrane (fully adhered, white)
- 1/2" coverboard
- 12" polyisocyanurate insulation
- Self-adhered rubberized asphalt membrane vapor barrier (serves also as temp. roof)
- 3/4" plywood
- Prefabricated wood truss framing (trusses @ 24"o.c.)
- 5/8" gypsum wall board (2 layers)



Typical Exterior Wall Assembly: R-39

- Fiber cement siding w/ treated 1x wood furring @ 24" o.c.
- 1-1/2" rigid mineral wool insulation (8 lb. density)
- Spun-bonded polyolefin sheet water-resistive barrier
- 1/2" plywood with air sealing tape at all seams
- 2x10 wood framing (studs at 24" o.c.)
- 9 1/4" blown fiberglass insulation at all framing cavities
- Polyamide sheet vapor barrier
- 5/8" gypsum wall board



Typical Slab Assembly: R-19

- 4" concrete slab
- 15 mil polymer sheet vapor barrier
- 4" Type II expanded polystyrene insulation
- Gravel base with radon mitigation system piping

Enclosure Assemblies

Images courtesy of Ankrom Moisan Architects

Image courtesy of William Wilson Architects

Shading Elements

HVAC Design

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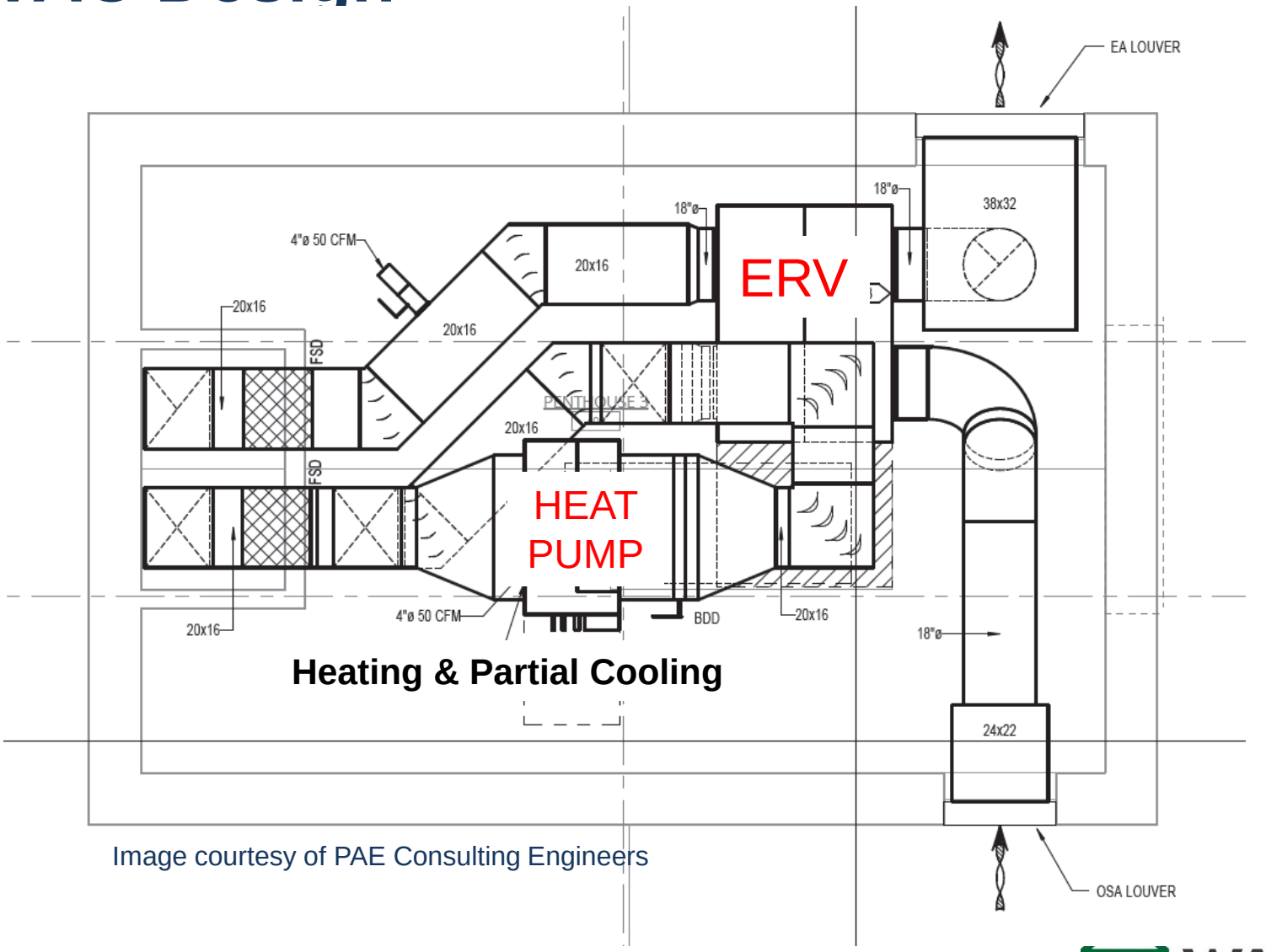
HVAC Design



Heating & Partial Cooling

Image courtesy of PAE Consulting Engineers

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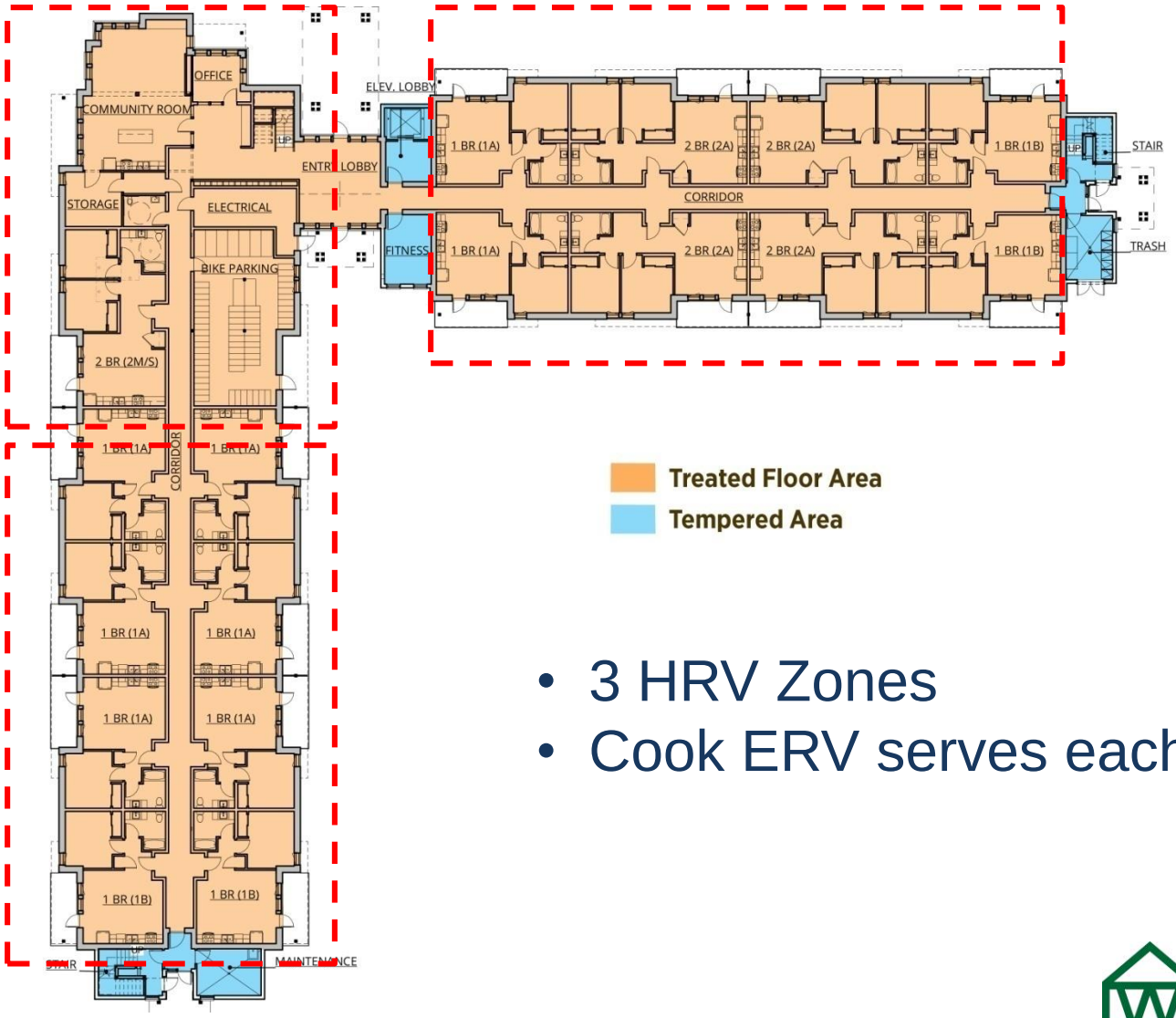
Mechanical Penthouse

HVAC Design



- 3 HRV Zones
- Cook ERV serves each zone

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HVAC Design

- Continuous 50cfm supply air per bedroom
- Continuous exhaust at kitchen and bath
- Electric cove heater in living room for user control & backup heat

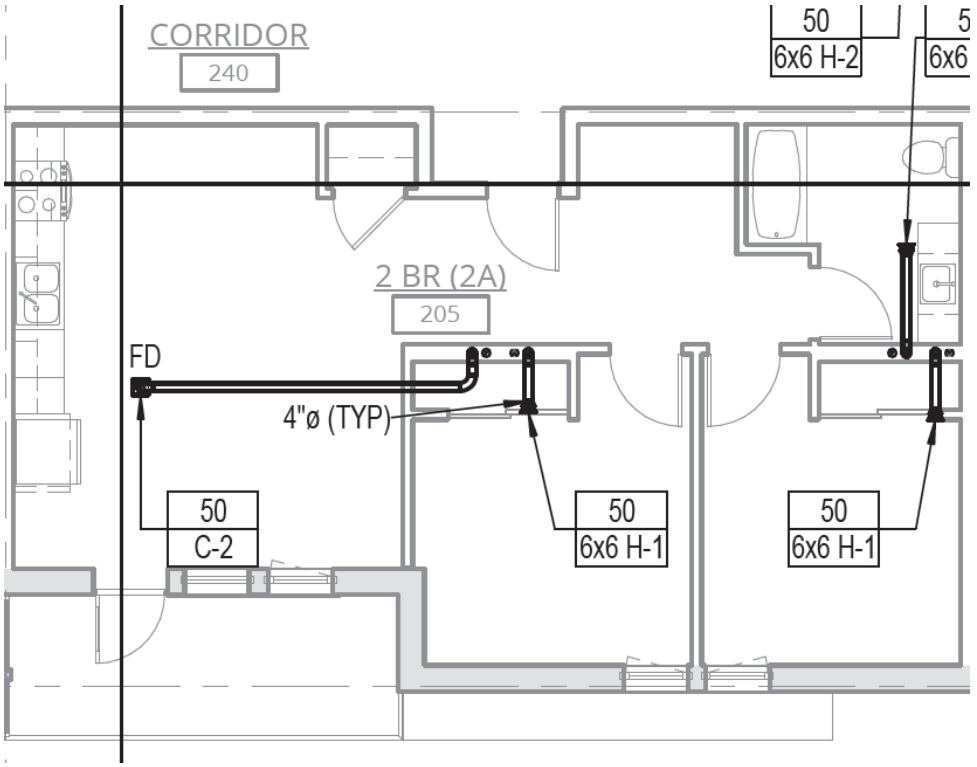

Image courtesy of PAE Consulting Engineers

  - Estimated at 20% of building heating load

- No active cooling at apartments

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Overheating?

- Exterior overhangs at all windows
- Solar blocking window screens for west facing units

- Residents need to open windows at night and close during the day…

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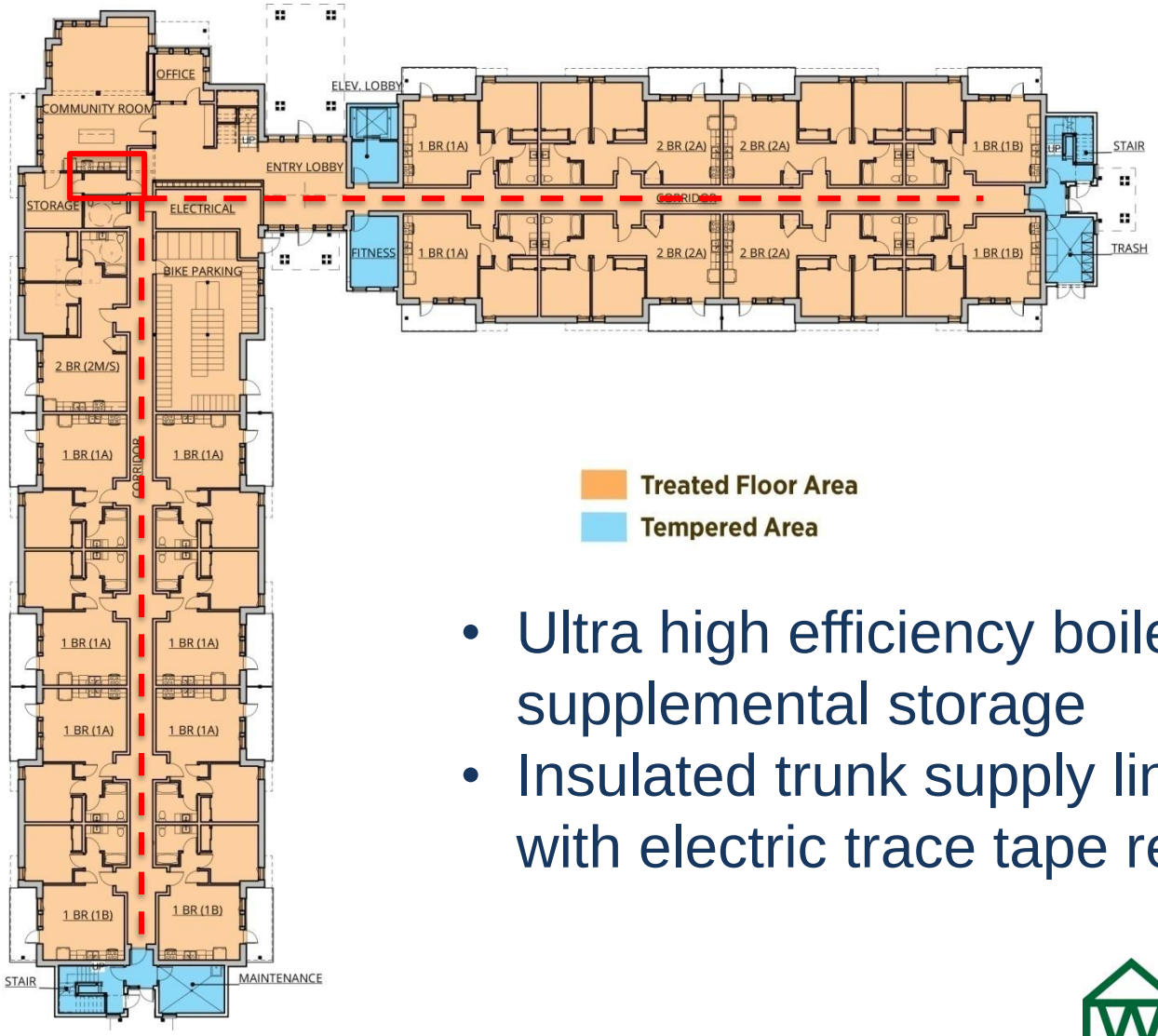
Water Heating



- Ultra high efficiency boiler with supplemental storage
- Insulated trunk supply lines with electric trace tape reheat

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Integrated Process

- Integrated team / collaborative approach
  - Owner + design team + construction team

- Design Charrette, leading to early concepts…

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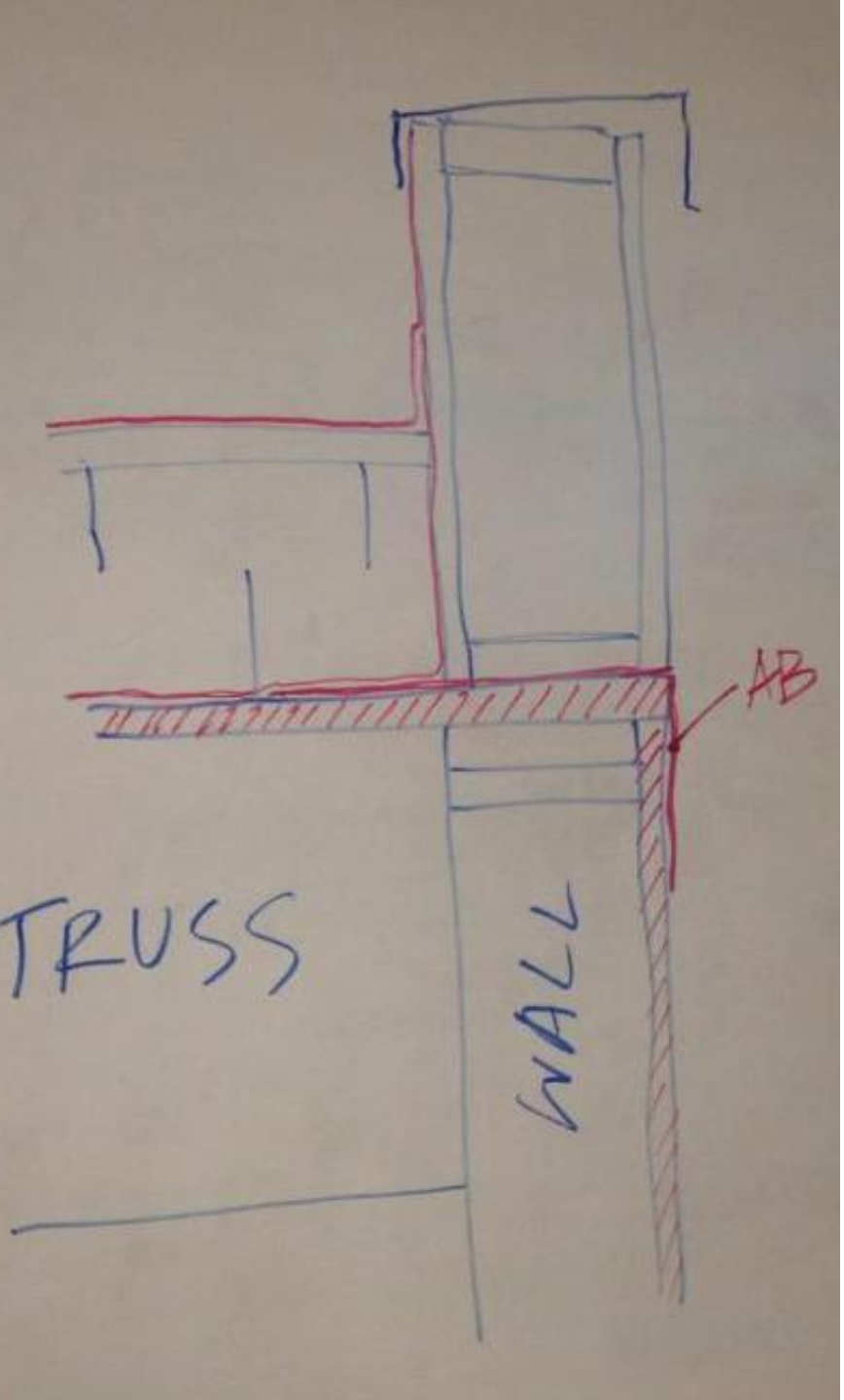
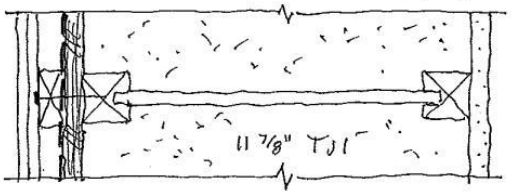


ORCHARDS @ ORENCO — EXT. WALL OPTIONS

2/29/12

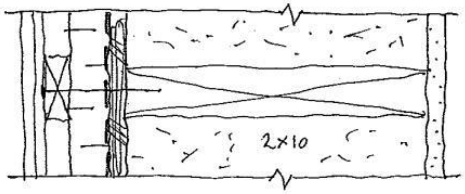
WALL (A)
- 11 7/8" TJI WALL FRAMING
- 11 7/8" BLOWN FG INSUL.

WWR-VALUE = R-39
MOISTURE: FAIR



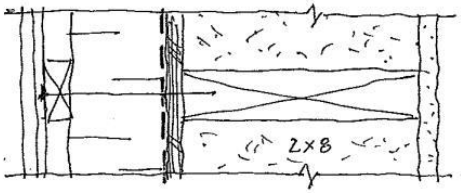
WALL (B)
- 2x10 WALL FRAMING
- 9 1/4" BLOWN FG INSUL.
- 1 1/4" MINERAL WOOL EXT. INSUL.

WWR-VALUE = R-40
MOISTURE: GOOD



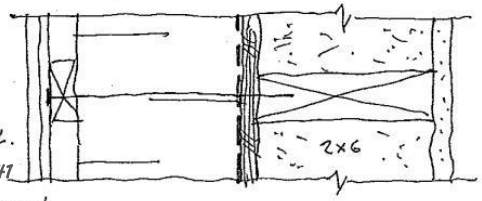
WALL (C)
- 2x8 WALL FRAMING
- 7 1/4" BLOWN FG INSUL.
- 3" MINERAL WOOL EXT. INSUL.

WWR-VALUE = R-40
MOISTURE: BETTER

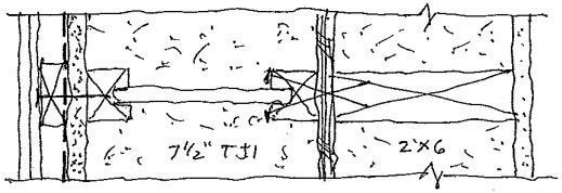


WALL (D)
- 2x6 WALL FRAMING
- 5 1/2" BLOWN FG INSUL.
- 5" MINERAL WOOL EXT. INSUL.

WWR-VALUE = R-47
MOISTURE: BEST!



WALL (E)
- 2x6 WALL FRAMING
- 5 1/2" BLOWN FG INSUL.
- 7 1/2" BLOWN FG INSUL. w/ 7 1/2" TJI TRUSS.



WWR-VALUE = R-48 MOISTURE: ?

Integrated Process

- Integrated team / collaborative approach
  - Owner + design team + construction team
- Design Charrette, leading to early concepts…
- Highly iterative process
  - Design work → modeling work → cost analysis → constructability review
  - Repeat…

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The Orchards at Orenco - Phase I
Passivhaus Energy Modeling

PHPP Schematic Design Results - CFC Application Iterations

3/14/2012

green hammer
DESIGN | BUILD | ENERGY
1323 SE 6th Avenue, Portland, Oregon 97214
503-804-1746

Iteration / Item	#7 Thick Windows (New Window Schedule)	R-value	#8 Thick Wall (New Window Schedule)	R-value		#9a CFC App Iterations Wall B,C,D + Cascadia + 80cfm	R-value	#9b CFC App Iterations Wall B,C,D + Cascadia + 60cfm	R-value	#9c CFC App Iterations Wall B,C,D + Zola + 60cfm	R-value	#10a CFC App Iterations Wall E + Cascadia + 80cfm	R-value	#10b CFC App Iterations Wall E + Cascadia + 60cfm	R-value	#10c CFC App Iterations Wall E + Zola + 60cfm	R-value
Walls	2x8 w/ Spray FG	28	2x6 w 5" Mineral Wool	43	UPDATED CLIMATE DATA, ENVELOPE, & FLOOR AREA, THERMAL MASS, APPLIANCE & LIGHTING CALCULATIONS	Wall C: 2x8 + 3" Mineral Wool	42	Wall C: 2x8 + 3" Mineral Wool	42	Wall C: 2x8 + 3" Mineral Wool	42	Wall E: 2x6 + 9.5" TJI	61	Wall E: 2x6 + 9.5" TJI	61	Wall E: 2x6 + 9.5" TJI	61
Window - typ size, apts	3x5 ft T/T & Fixed		3x5 ft T/T & Fixed			3x5 ft T/T & Fixed		3x5 ft T/T & Fixed		3x5 ft T/T & Fixed		3x5 ft T/T & Fixed		3x5 ft T/T & Fixed		3x5 ft T/T & Fixed	
Window - typ size, lobby	Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T			Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T	
Window - typ size, corridor end	(2) 3x5 ft		(2) 3x5 ft			(2) 3x5 ft		(2) 3x5 ft		(2) 3x5 ft		(2) 3x5 ft		(2) 3x5 ft		(2) 3x5 ft	
Window:Wall Ratio, average	18%		18%			18%		18%		18%		18%		18%		18%	
Window - frame, apts	uPVC T/T	6.0	Casc 300 T/T overinsulated	4.5		Casc 300 T/T overinsulated	4.5	Casc 300 T/T overinsulated	4.5	uPVC T/T overinsulated	6.0	Casc 300 T/T overinsulated	4.5	Casc 300 T/T overinsulated	4.5	uPVC T/T overinsulated	6.0
Window - frame, lobby	uPVC T/T	6.0	Casc 400+300 overinsulated	4.2		Casc 300 T/T overinsulated	4.5	Casc 300 T/T overinsulated	4.5	uPVC T/T overinsulated	6.0	Casc 300 T/T overinsulated	4.5	Casc 300 T/T overinsulated	4.5	uPVC T/T overinsulated	6.0
Window - glass south	EU IGU 0.5/0.5	11.4	LoE 180/180 Argon	7.5		LoE 180/180 Argon	7.5	LoE 180/180 Argon	7.5	EU IGU 0.5/0.5	11.4	LoE 180/180 Argon	7.5	LoE 180/180 Argon	7.5	EU IGU 0.5/0.5	11.4
Window - glass north	EU IGU 0.5/0.5	11.4	LoE 366/180 Argon	8.2		LoE 180/180 Argon	7.5	LoE 180/180 Argon	7.5	EU IGU 0.5/0.5	11.4	LoE 180/180 Argon	7.5	LoE 180/180 Argon	7.5	EU IGU 0.5/0.5	11.4
Window - glass east	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2		LoE 366/180 Argon	8.2	LoE 366/180 Argon	8.2	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2	LoE 366/180 Argon	8.2	EU IGU 0.5 solar control	11.4
Window - glass west	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2		LoE 366/180 Argon	8.2	LoE 366/180 Argon	8.2	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2	LoE 366/180 Argon	8.2	EU IGU 0.5 solar control	11.4
Doors - frame	uPVC T/T Door	5.9	Casc 301 T/T Door overinsul	4.7		Casc 301 T/T Door overinsul	4.7	Casc 301 T/T Door overinsul	4.7	uPVC T/T Door overinsulated	5.9	Casc 301 T/T Door overinsul	4.7	Casc 301 T/T Door overinsul	4.7	uPVC T/T Door overinsulated	5.9
Roof	10" EPS over Sheathing	49	10" EPS over Sheathing	49		10" EPS over Sheathing	49	10" EPS over Sheathing	49	10" EPS over Sheathing	49	10" EPS over Sheathing	49	10" EPS over Sheathing	49	10" EPS over Sheathing	49
Slab-field	Slab w 4" EPS	19	Slab w 4" EPS	19		Slab w 4" EPS	19	Slab w 4" EPS	19	Slab w 4" EPS	19	Slab w 4" EPS	19	Slab w 4" EPS	19	Slab w 4" EPS	19
Slab-footer	Slab w 2" EPS	10	Slab w 2" EPS	10		Slab w 2" EPS	10	Slab w 2" EPS	10	Slab w 2" EPS	10	Slab w 2" EPS	10	Slab w 2" EPS	10	Slab w 2" EPS	10
Slab-edge	Slab w 6" EPS	29	Slab w 6" EPS	29		Slab w 6" EPS	29	Slab w 6" EPS	29	Slab w 6" EPS	29	Slab w 6" EPS	29	Slab w 6" EPS	29	Slab w 6" EPS	29
Thermal Mass	Dbl Drywall Walls & Ceilings Gypcrete flr w/o carpet		Dbl Drywall Walls & Ceilings Gypcrete flr w/o carpet			Dbl 5/8" Drywall Walls & Ceilings 1 1/2" Gypcrete flr w/o carpet		Dbl 5/8" Drywall Walls & Ceilings 1 1/2" Gypcrete flr w/o carpet		Dbl 5/8" Drywall Walls & Ceilings 1 1/2" Gypcrete flr w/o carpet		Dbl 5/8" Drywall Walls & Ceilings 1 1/2" Gypcrete flr w/o carpet		Dbl 5/8" Drywall Walls & Ceilings 1 1/2" Gypcrete flr w/o carpet		Dbl 5/8" Drywall Walls & Ceilings 1 1/2" Gypcrete flr w/o carpet	
Ventilation Rate (ACH)	0.32		0.32			0.87 ACH		0.65 ACH		0.65 ACH		0.87 ACH		0.65 ACH		0.65 ACH	
Ventilation Rate (cfm per apt)						80 cfm/apt		60 cfm/apt		60 cfm/apt		80 cfm/apt		60 cfm/apt		60 cfm/apt	
HRV recovery efficiency	88% (Zehnder HRVs)		83% (Ultimate Air ERV)			83% (Ultimate Air ERV)		83% (Ultimate Air ERV)		83% (Ultimate Air ERV)		83% (Ultimate Air ERV)		83% (Ultimate Air ERV)		83% (Ultimate Air ERV)	
HRV electrical efficiency (W/cfm)	0.75		0.75			0.75 W/cfm		0.75 W/cfm		0.75 W/cfm		0.75 W/cfm		0.75 W/cfm		0.75 W/cfm	
Space Heating						80% Heat Pump, COP = 4.2 20% Direct Electric		80% Heat Pump, COP = 4.2 20% Direct Electric		80% Heat Pump, COP = 4.2 20% Direct Electric		80% Heat Pump, COP = 4.2 20% Direct Electric		80% Heat Pump, COP = 4.2 20% Direct Electric		80% Heat Pump, COP = 4.2 20% Direct Electric	
Water Heating						Gas Boiler, 93% eff. Tank loss 250 BTU/hr		Gas Boiler, 93% eff. Tank loss 250 BTU/hr		Gas Boiler, 93% eff. Tank loss 250 BTU/hr		Gas Boiler, 93% eff. Tank loss 250 BTU/hr		Gas Boiler, 93% eff. Tank loss 250 BTU/hr		Gas Boiler, 93% eff. Tank loss 250 BTU/hr	
Other	SPF in Plumbing Stack		SPF in Plumbing Stack			Plumbing/Downspout Stacks: (8) 2x12, 24" stud bays filled with SPF		Plumbing/Downspout Stacks: (8) 2x12, 24" stud bays filled with SPF		Plumbing/Downspout Stacks: (8) 2x12, 24" stud bays filled with SPF		Plumbing/Downspout Stacks: (8) 2x12, 24" stud bays filled with SPF		Plumbing/Downspout Stacks: (8) 2x12, 24" stud bays filled with SPF		Plumbing/Downspout Stacks: (8) 2x12, 24" stud bays filled with SPF	
Heat Demand, Annual (kBTU/sf) Passivhaus Limit = 4.75 Recommend at this Stage = 3.8	**3.83**		**3.82**			**5.51 kBTU/sf.yr**		**4.88 kBTU/sf.yr**		**4.08 kBTU/sf.yr**		**4.92 kBTU/sf.yr**		**4.30 kBTU/sf.yr**		**3.52 kBTU/sf.yr**	
Heat Load, Whole Bldg (BTU/hr)	104395		103183			112789 BTU/hr		105356 BTU/hr		95652 BTU/hr		105549 BTU/hr		98117 BTU/hr		88412 BTU/hr	
% Htg Deilverable w/ Ventilation Air	116%		121%			287%		230%		254%		307%		247%		275%	
Cooling Strategy	HRV w/o heat recovery Windows open night only		HRV w/o heat recovery Windows open night only			HRV w/o heat recovery Windows open night only		HRV w/o heat recovery Windows open night only		HRV w/o heat recovery Windows open night only		HRV w/o heat recovery Windows open night only		HRV w/o heat recovery Windows open night only		HRV w/o heat recovery Windows open night only	
Frequency of Overheating (>77°F) Recommend 0% for whole bldg	0.0%		0.0%			0.0%		0.0%		0.0%		0.0%		0.0%		0.0%	
Primary Energy, Annual* (kWh/sf.yr) With Solar Thermal Collectors Passivhaus Limit = 11.1 Recommend at this Stage = 8.9						**11.1 kWh/sf.yr** 9.9 kWh/sf.yr		**10.3 kWh/sf.yr** 9.1 kWh/sf.yr		**10.1 kWh/sf.yr** 8.9 kWh/sf.yr		**10.9 kWh/sf.yr** 9.7 kWh/sf.yr		**10.1 kWh/sf.yr** 9.0 kWh/sf.yr		**9.9 kWh/sf.yr** 8.7 kWh/sf.yr	
												Annual Heat Demand with 12" Polyiso Roof: **4.47 kBTU/sf.yr**		Annual Heat Demand with 12" Polyiso Roof: **3.86 kBTU/sf.yr**			

* Data assumes PHPP default values for lighting, appliance and plug loads. Actual anticipated loads are over twice these values and will not meet the Primary Energy standard.

Image courtesy of Green Hammer

Iteration Item	#7 Thick Windows (New Window Schedule)	R-value	#8 Thick Wall (New Window Schedule)	R-value
Walls	2x8 w/ Spray FG	28	2x6 w 5" Mineral Wool	43
Window - typ size, apts	3x5 ft T/T & Fixed		3x5 ft T/T & Fixed	
Window - typ size, lobby	Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T	
Window - typ size, corridor end	(2) 3x5 ft		(2) 3x5 ft	
Window:Wall Ratio, average	18%		18%	
Window - frame, apts	uPVC T/T	6.0	Casc 300 T/T overinsulated	4.5
Window - frame, lobby	uPVC T/T	6.0	Casc 400+300 overinsulated	4.2
Window - glass south	EU IGU 0.5/0.5	11.4	LoE 180/180 Argon	7.5
Window - glass north	EU IGU 0.5/0.5	11.4	LoE 366/180 Argon	8.2
Window - glass east	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2
Window - glass west	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2
Doors - frame	uPVC T/T Door	5.9	Casc 301 T/T Door overinsul	4.7
Roof	10" EPS over Sheathing	49	10" EPS over Sheathing	49
Slab-field	Slab w 4" EPS	19	Slab w 4" EPS	19
Slab-footer	Slab w 2" EPS	10	Slab w 2" EPS	10
Slab-edge	Slab w 6" EPS	29	Slab w 6" EPS	29
Thermal Mass	Dbl Drywall Walls & Ceilings Gypcrete flr w/o carpet		Dbl Drywall Walls & Ceilings Gypcrete flr w/o carpet	
Ventilation Rate (ACH)	0.32		0.32	
Ventilation Rate (cfm per apt)				
HRV recovery efficiency	88% (Zehnder HRVs)		83% (Ultimate Air ERV)	
HRV electrical efficiency (W/cfm)	0.75		0.75	

The Orchards at Orenco - Phase I

Passive House Energy Analysis Summary

Euroline Scenario (50% CD Set)

12/24/2013

Holiday Edition!

green hammer
Designed for People, Built for Life.™
1323 SE 6th Avenue, Portland, OR, 503-804-1746

RESULTS:

Space Heating EUI:	4.24	kBTU/sf.yr	Total Source Energy EUI:	34.4	kBTU/sf.yr
Passive House Standard:	4.75	kBTU/sf.yr	Passive House Standard:	38.0	kBTU/sf.yr
Percent of Limit:	89%		Percent of Limit:	91%	

ASSUMPTIONS:

Envelope:

		R-value	
Walls:	2x10 + 1.5" mineral wool	39	
	advanced framed, 15% framing factor		
	solid blocking @ exterior structural supports		
Windows:	EuroLine T/T uPVC overinsulated	7.2	R-frame
Glazing N/S:	LoE 180/180 Ar, SHGC=0.54	7.5	
Glazing E/W:	LoE 366/180 Ar, SHGC=0.24	8.2	
Residential Doors:	Euroline T/T Door uPVC overinsul.	4.3	R-frame
	ADA sill (assumed 4600 Series)		
Glazing:	same as above		
Commercial Doors:	TBD Wood Fire-Rated Door	4.5	R-frame
Glazing:	LoE 366/180 Ar, SHGC=0.24	8.2	
Roof:	12" Polyiso over Sheathing	81	
Slab: Field:	4" EPS II	19	
Interior Footings:	1" EPS IX	6	
Perimeter Footings:	4" EPS IX	20	
Vertical Perimeter:	4" EPS II	19	
Airtightness:	0.60 ACH @ 50 Pa		

Other:

Thermal Mass:	Standard drywall
	1 inch gypcrete floor topping w/o carpet
	Carpet in bedrooms only
Cold Stacks:	Downspouts, Plumbing, Radon vents aggregated in:
	(8) 2x12, 24" stud bays filled with Dense-pack Cellulose

Heating System:

80% Heat Pump, COP = 4.15 (average all systems)
delivered via HRV supply & indoor heads
20% Electric-Resistance (in apartments)
window watcher shut-off

Ventilation System:

Ultimate Air ERV, 83% eff, 0.75 W/cfm

Apartment Ventilation:	50 cfm/apt
Comm. Rm. Ventilation:	0.06 cfm/sf baseline
	CO2 sensor steps to code max req't
Circulation Ventilation:	0.06 cfm/sf
Whole-Building Ave:	0.58 ACH
Duct Insulation, HRV to Exterior:	4" FG w/ vapor barrier
Fitness/Trash Exhaust:	900 cfm direct exhaust

make-up air inlet provided from exterior to exhausted space
24 hr/day operation
0.3 W/cfm fan efficiency

DHW System:

Central Gas Heater w/ Trace Htg on Lines
Water Heater efficiency = 94%
Hot Water Line Insulation:
(11) hot water riser lines as min. 3/4" continuous
Low-flow fixtures throughout

Appliances:

Refrigerator/Freezers:	370 kWh/yr ES rating or better
Dishwashers:	275 kWh/yr ES rating or better
Clotheswashers:	184 kWh/yr ES rating or better
Clothesdryers:	gas (moisture sensing recommended)
Range/Oven:	electric (convection recommended)
Range Hood:	recirculating; charcoal filter
Elevator:	1800 kWh/yr
	i.e. Kone Ecospace, MRL Traction

Lighting:

Residential:	100% fluorescent/LED
Non-residential:	0.8 W/sf occupied areas
	0.4 W/sf storage/circulation areas
	occupancy sensing all non-residential areas

Cooling Strategy:

Windows open night only, closed during day
"Hold-opens" recommended for windows' Turn position
HRV supply air tempered by heat pump; supply temp ~50F
HRV heat recovery bypass automated by thermostat

Image courtesy of Green Hammer

Integrated Process

- Integrated team / collaborative approach
  - Owner + design team + construction team
- Design Charrette, leading to early concepts…
- Highly iterative process
  - Design work → modeling work → cost analysis → constructability review
  - Repeat…
- Coordinating the work…

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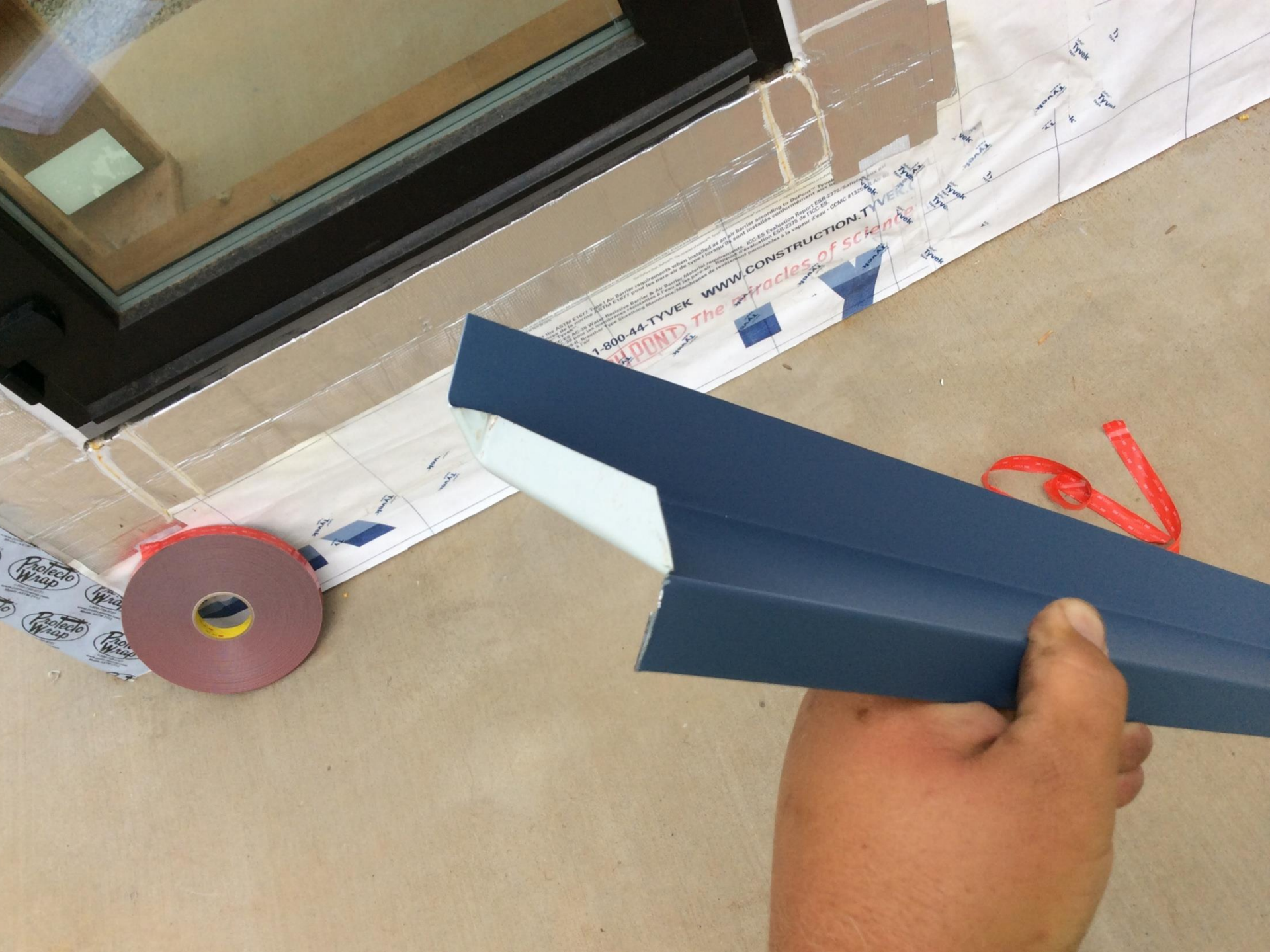
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The Importance of Details

- Success is achieved - or not - at the details!

- To ensure performance at the detail level, establish continuity of the **critical barriers** and then clearly indicate that continuity in the design drawings
  - **Water-shedding surface**
  - **Water-resistive barrier**
  - **Air barrier**
  - **Thermal barrier**
  - **Vapor barrier**

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Tracing The Critical Barriers

- Design and construction team members can use a review exercise where one traces the barriers through the various building enclosure drawings

- Verify continuity OR identify discontinuities in critical barriers

- Air barrier continuity is “proven” at the detail level; however, it is very helpful to construction team to indicate ABS in larger scale drawings

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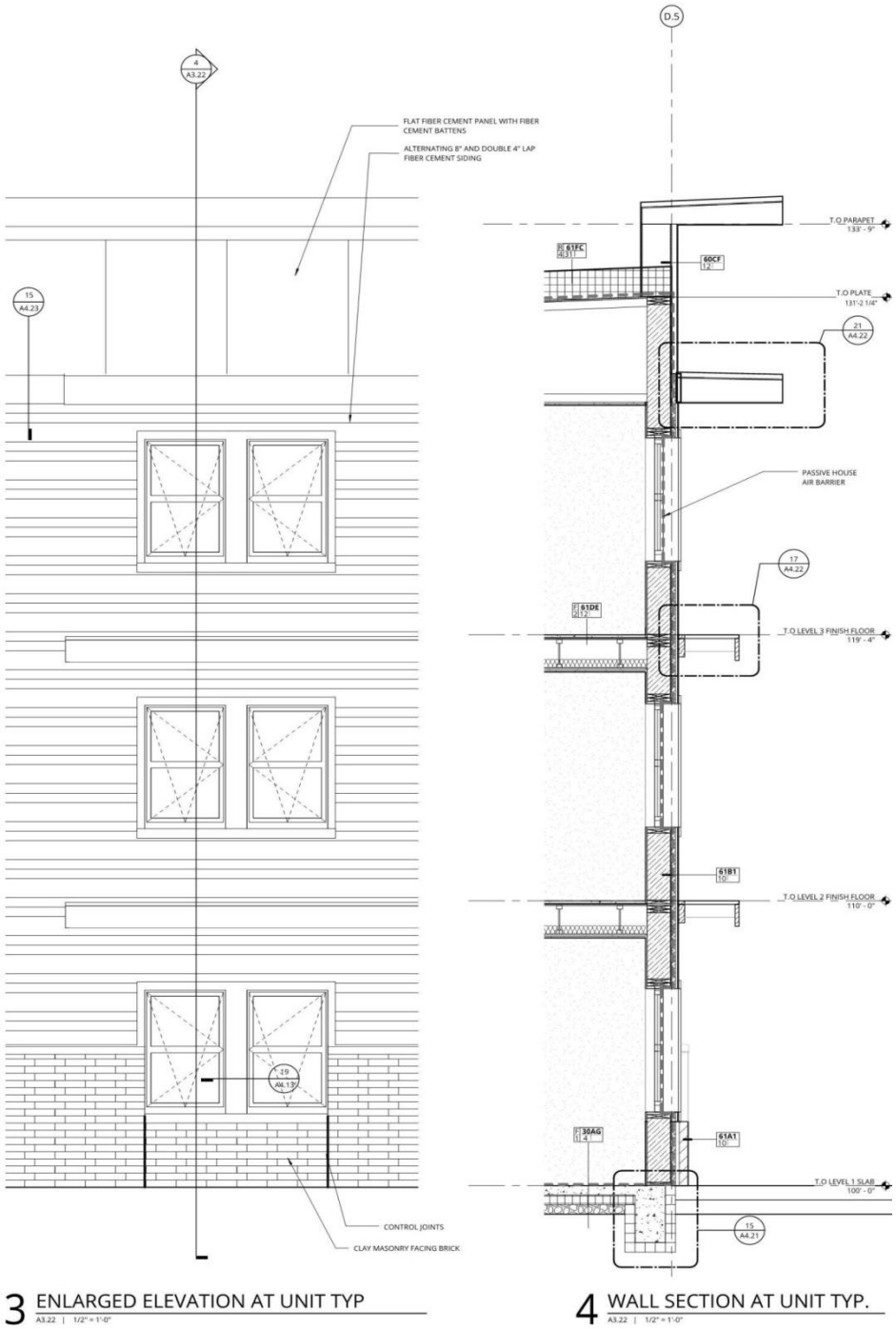
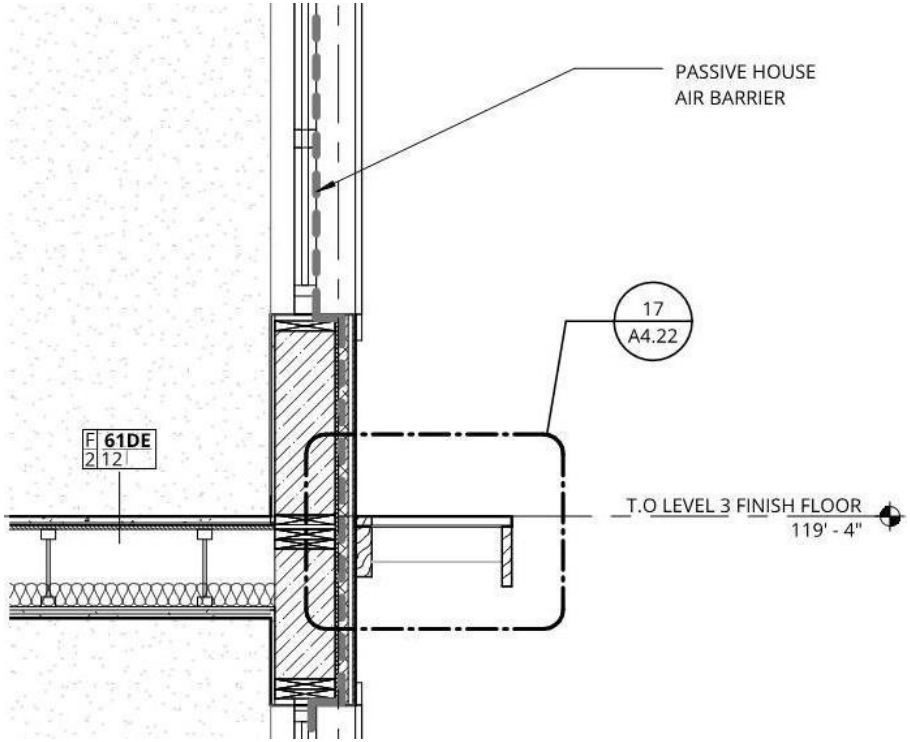


3 ENLARGED ELEVATION AT UNIT TYP
A3.22 | 1/2" = 1'-0"

4 WALL SECTION AT UNIT TYP.
A3.22 | 1/2" = 1'-0"



Images courtesy of Ankrom Moisan Architects

Wall Section

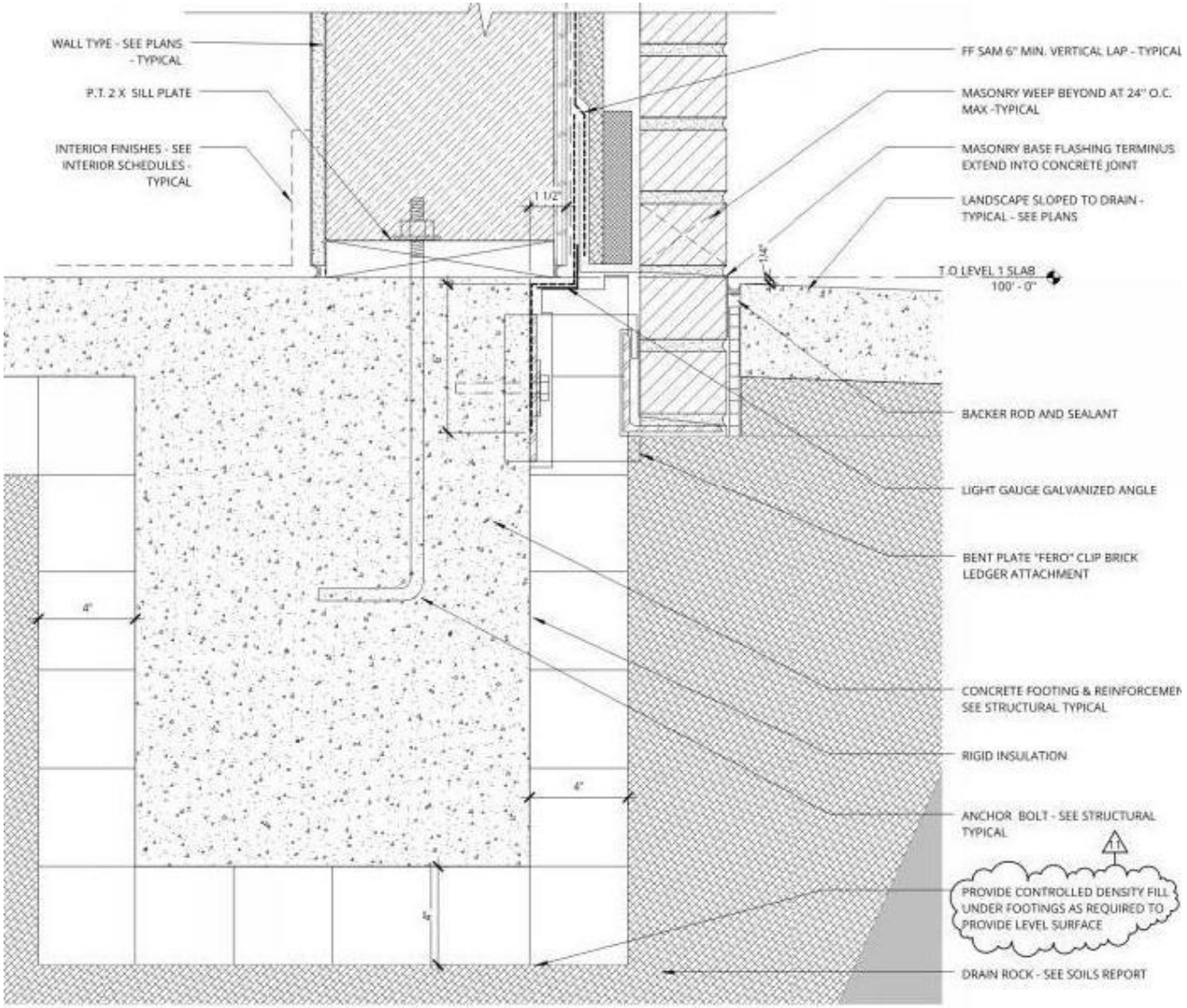
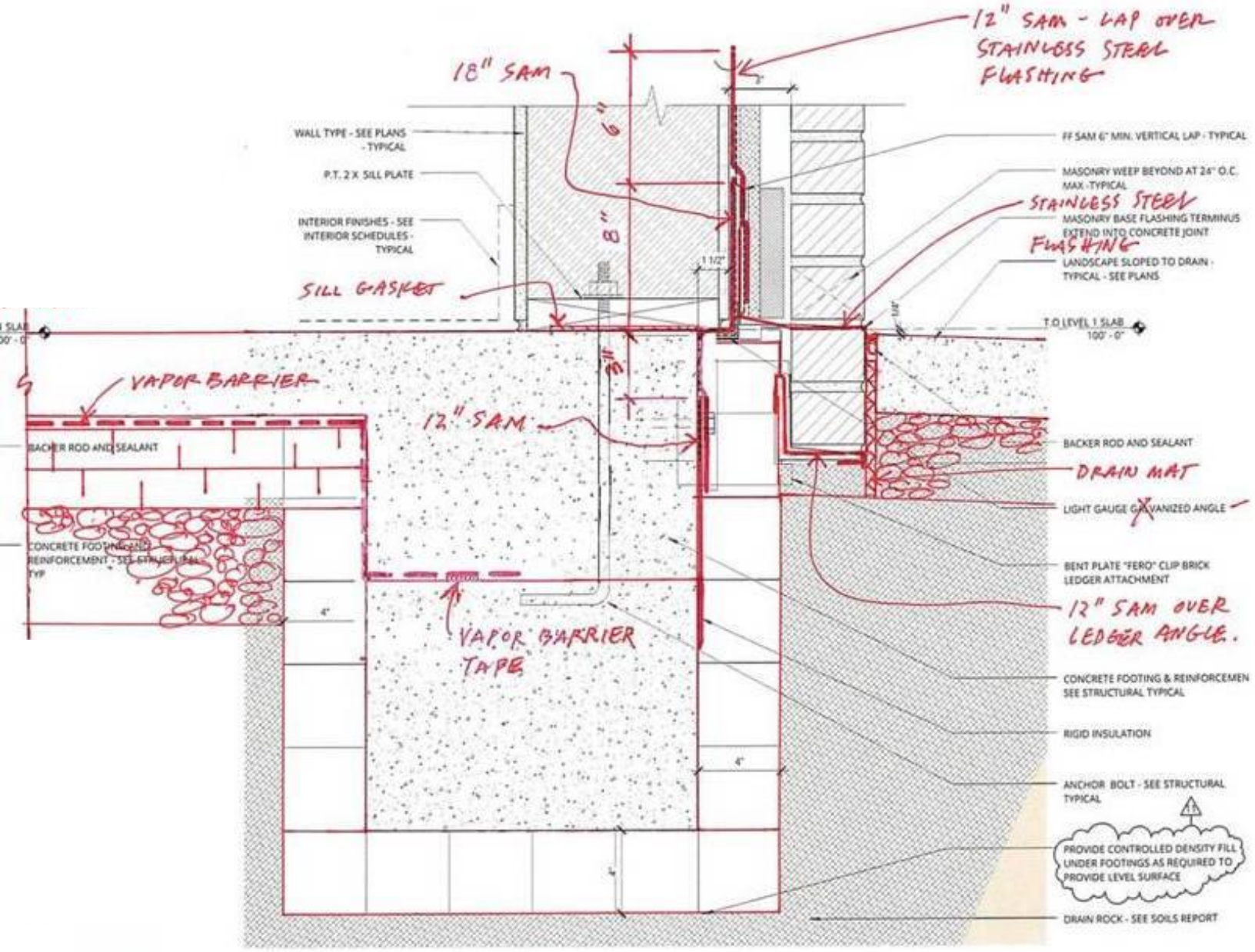
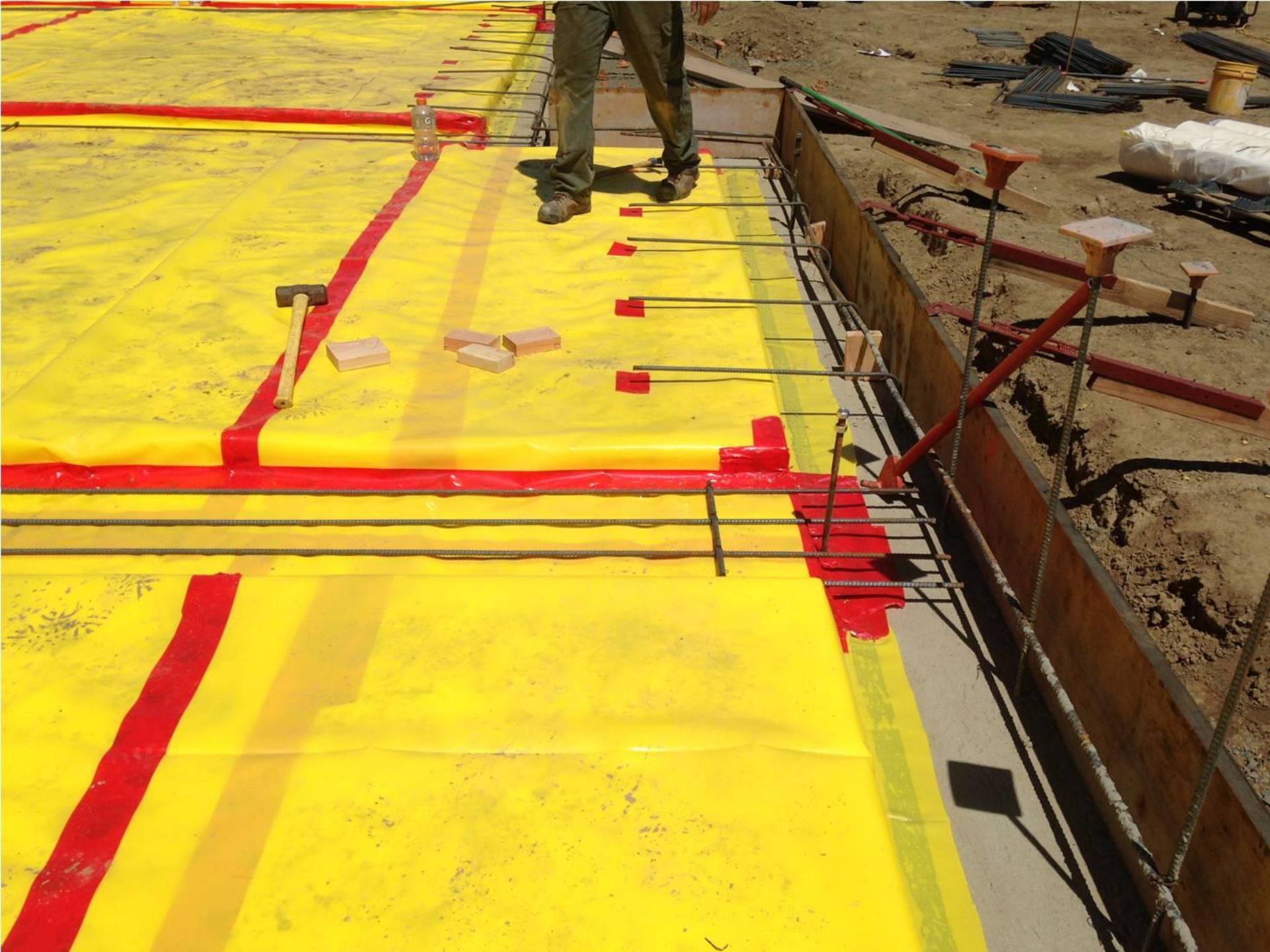


Image courtesy of Ankrom Moisan Architects

Design Drawing at Typical Exterior Wall to Foundation



Coordination Drawing at Typical Exterior Wall to Foundation

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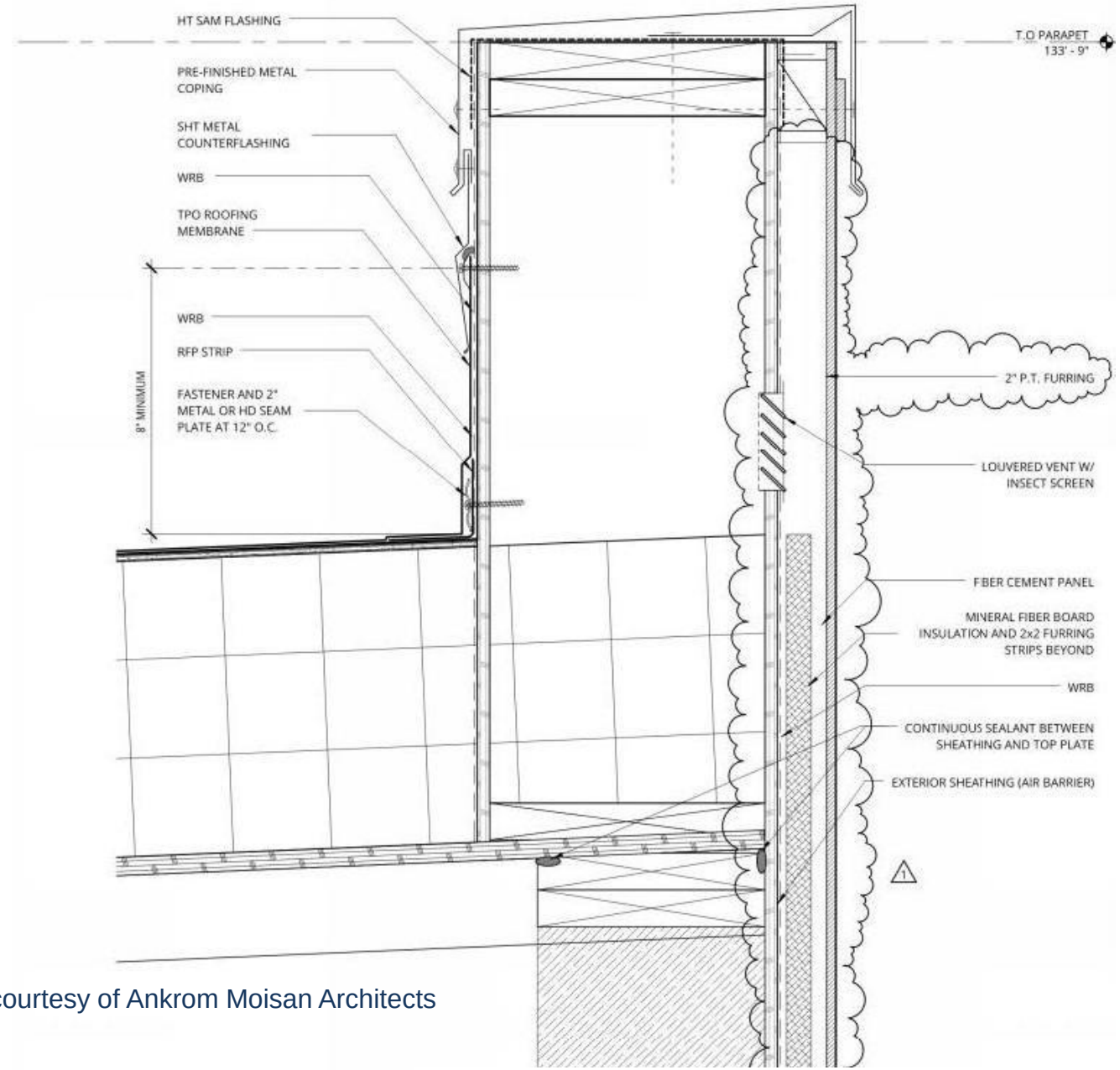

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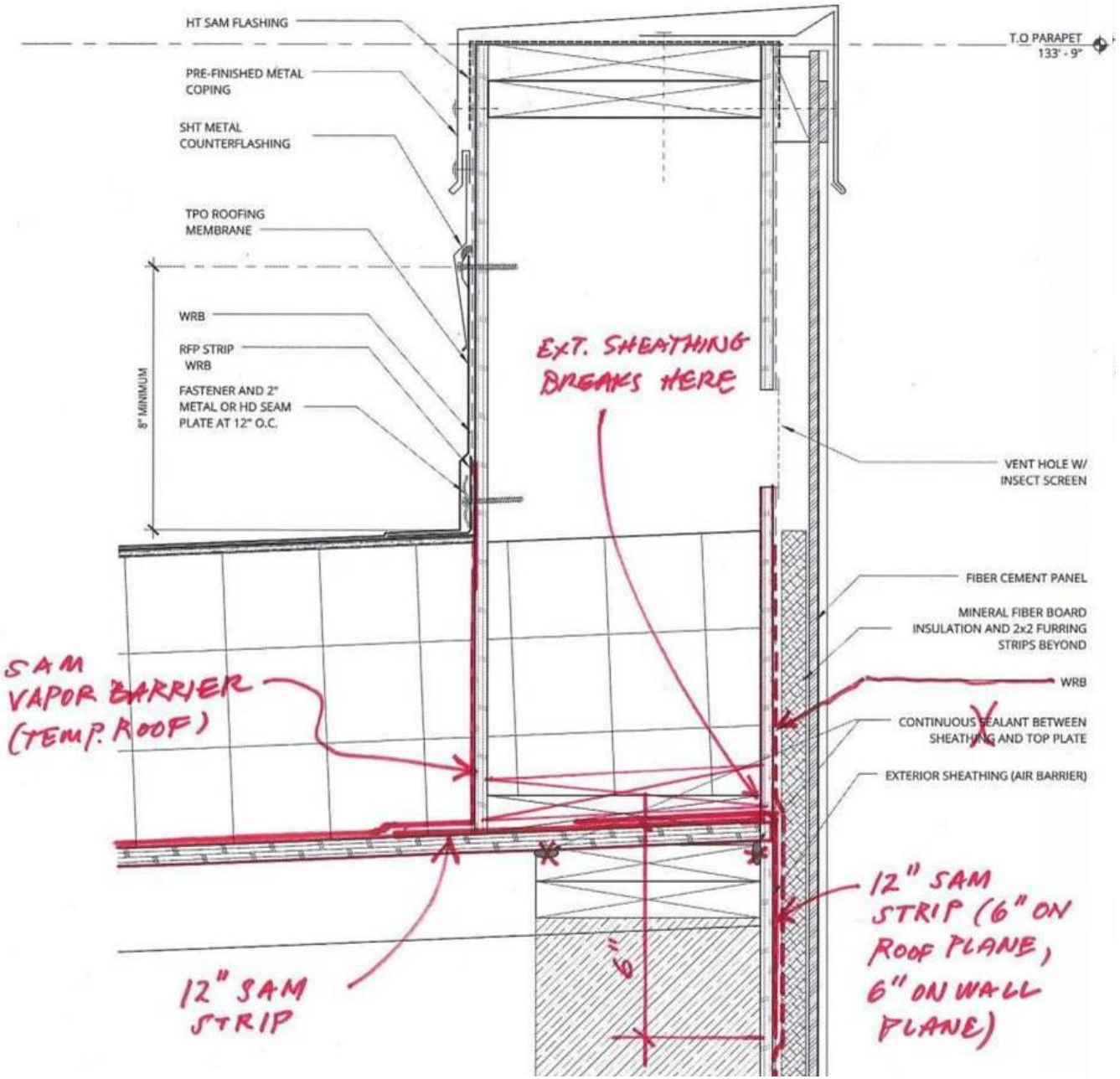
Design Drawing at Typical Exterior Wall to Roof



Coordination Drawing at Typical Exterior Wall to Roof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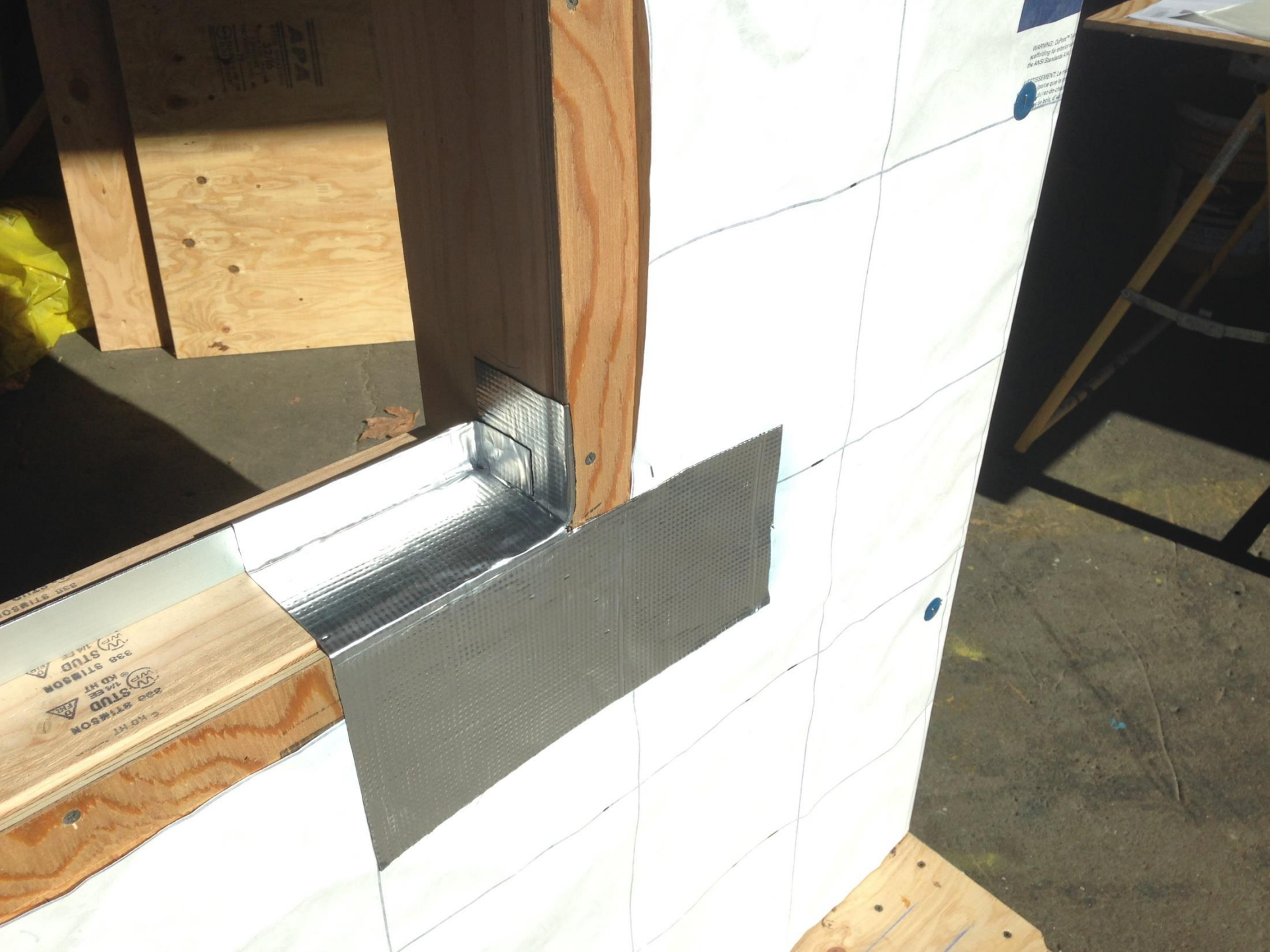
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COMMERCIAL WRAP
Honey Bucket

Photo Credit: Bygghouse


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QA/QC / Commissioning

- Execution of the Work…
  - Qualified subcontractors with skilled/trained tradespeople
  - Self-performed work
- Contractor quality control
  - Superintendent / Project Engineer / QC Specialist
  - Enclosure Superintendent / Quality Director
- Commissioning (independent inspection and testing)
  - QED: Water testing at windows and doors
  - Earth Advantage (PHIUS+ Rater): Insulation, HVAC / Ductwork, Airtightness

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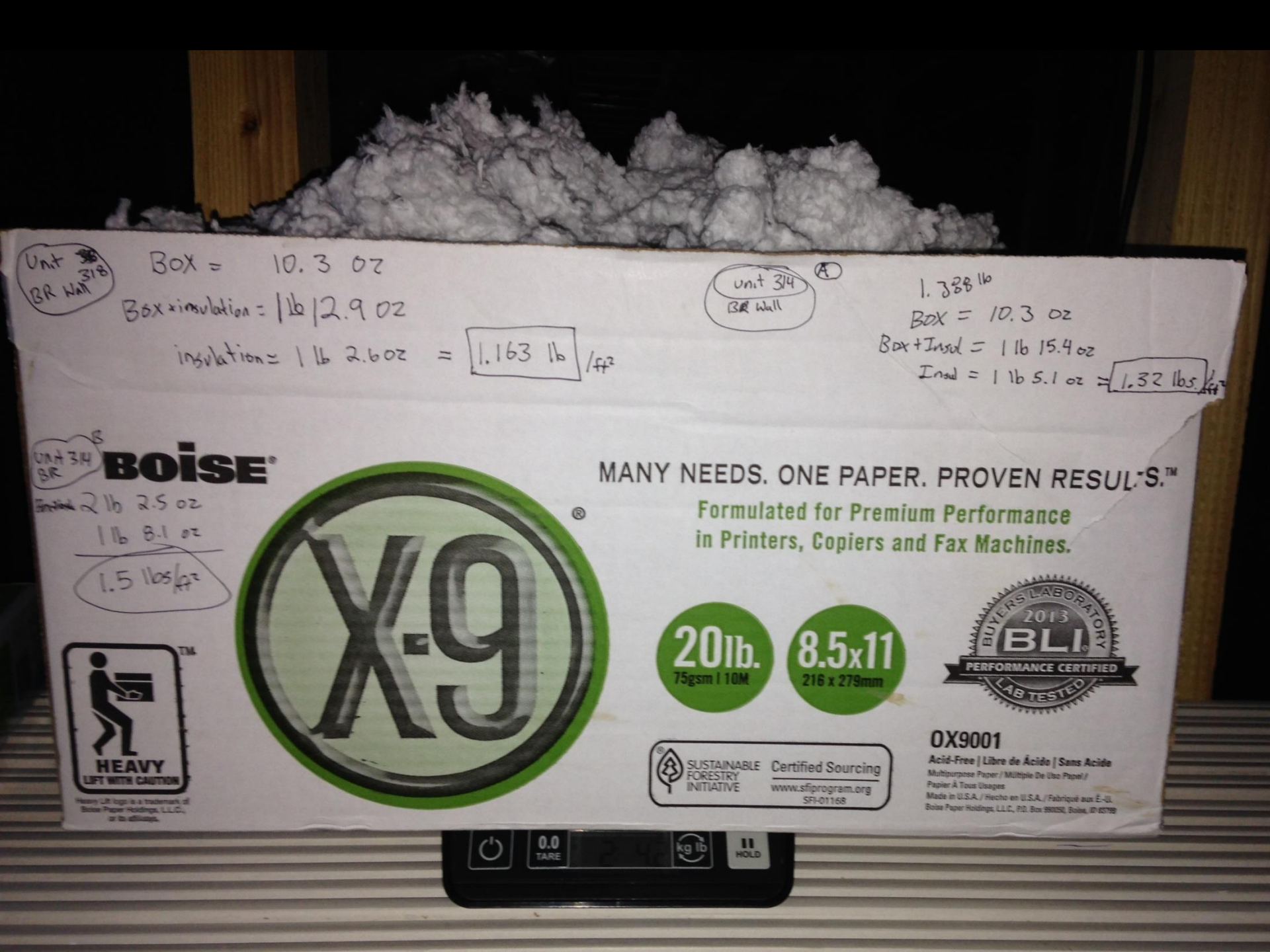
Cab.


CertainTeed
MEMBRAIN
CertainTeed


Unit 3&4 BR Wall
Box = 10.3 oz
Box+insulation = 1lb 12.9 oz
insulation = 1 lb 2.6 oz = 1.163 lb /ft²
unit 3&4 BR Wall
A
1.388 lb
Box = 10.3 oz
Box+Insul = 1 lb 15.4 oz
Insul = 1 lb 5.1 oz = 1.32 lbs/ft²
Unit 3&4 BR
2 lb 2.5 oz
1 lb 8.1 oz
1.5 lbs/ft²
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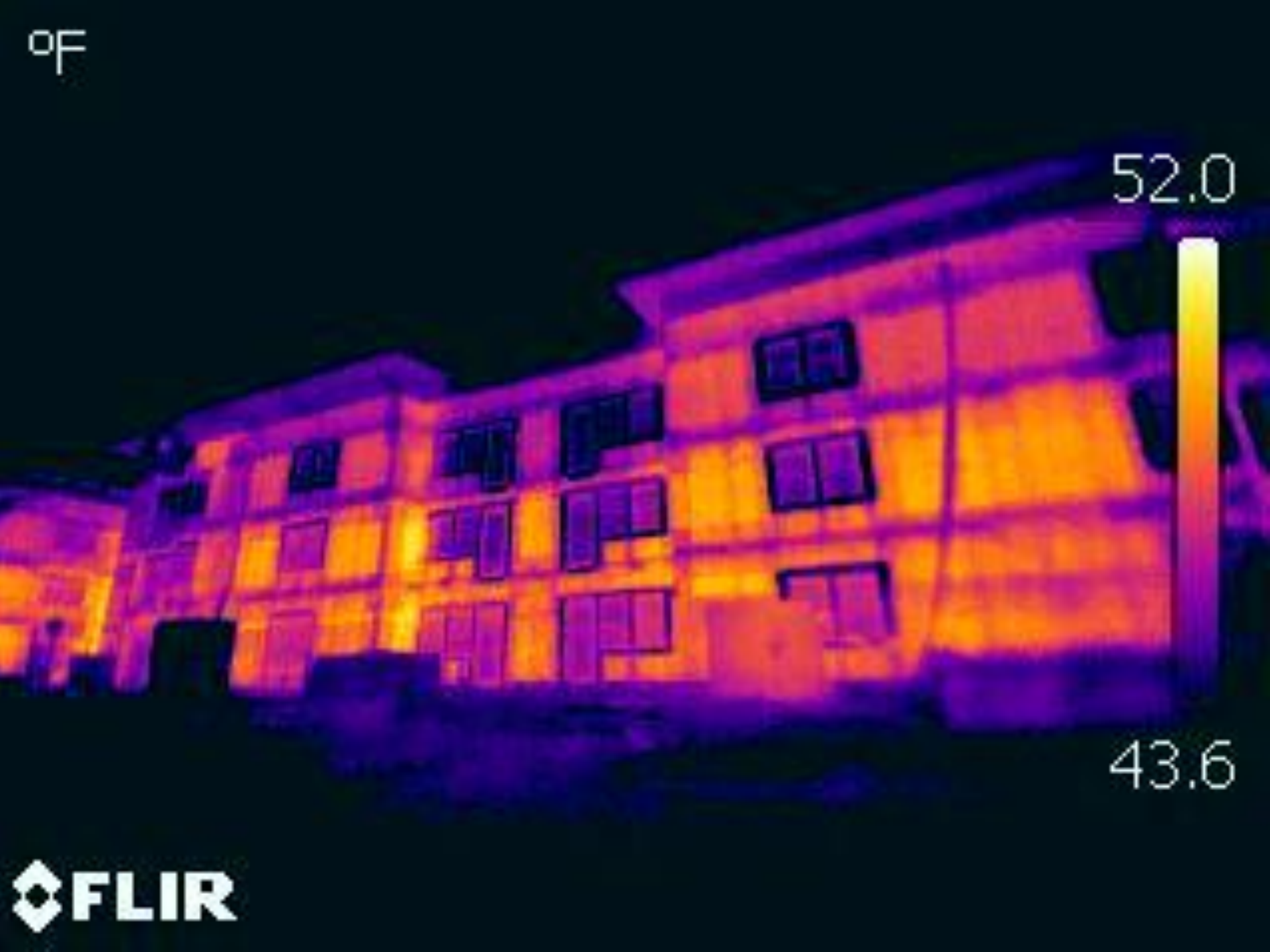
Do Not Enter
Door Closed for Air Testing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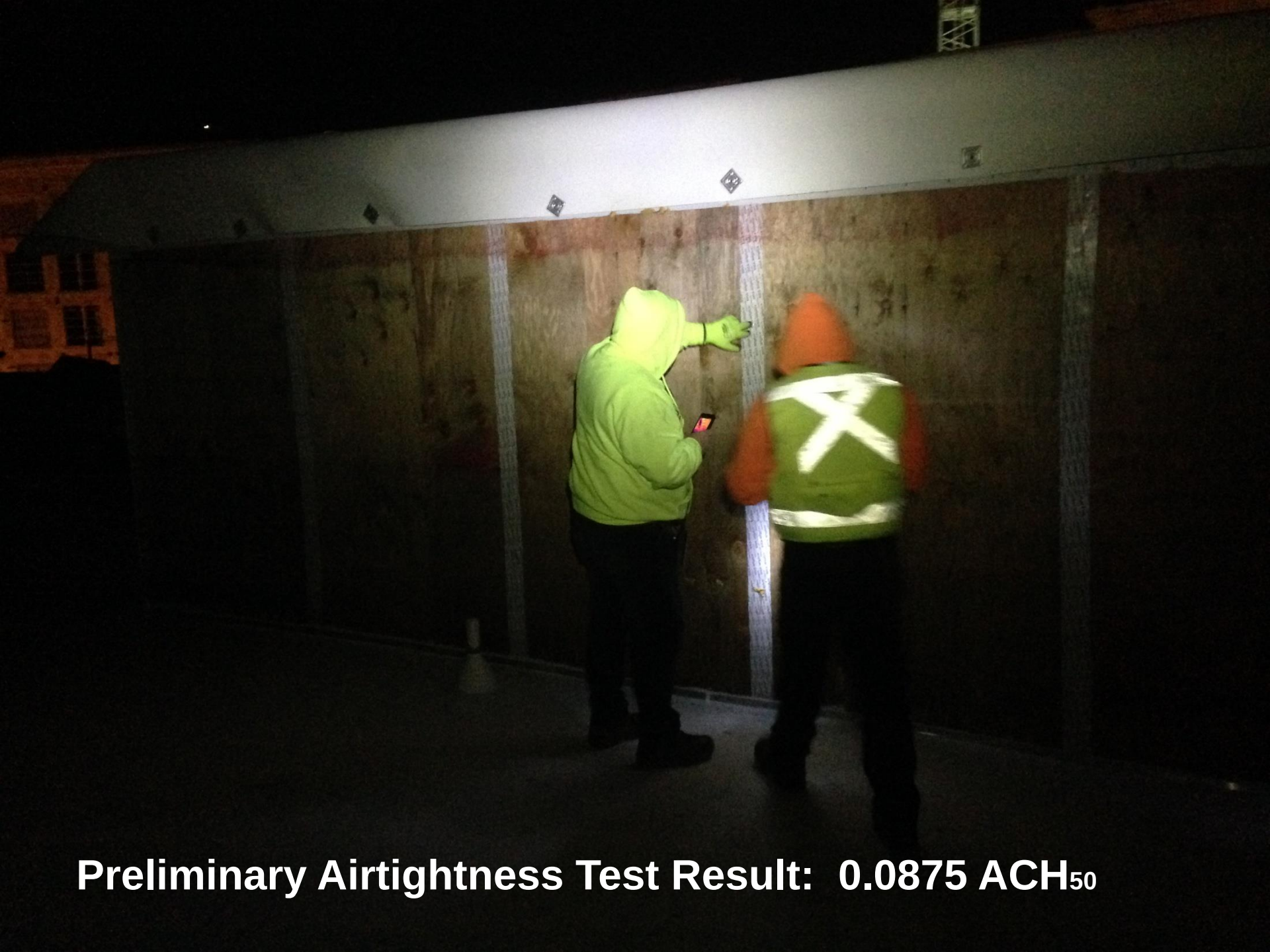

Preliminary Airtightness Test Result: 0.0875 ACH_{50}


EXIT

Final Airtightness Test Result: 0.133 ACH_{50}

PHIUS

Passive House Institute US

CERTIFICATION

The Passive House Institute US Awards

The Designation of

PHIUS+ CERTIFIED PASSIVE HOUSE

PROJECT NAME: **Orchards at Orenco** 6250 NE Cherry Drive, Hillsboro, OR 97124

PROJECT OWNER: **REACH Community Development**

CPHC: **Dylan Lamar**

DATE: **June 12, 2015**

Executive Director

• TREATED FLOOR AREA	42,584	ft^2
• ANNUAL HEAT DEMAND	5.94	$kBTU/(ft^2yr)$
• ANNUAL COOLING DEMAND	0.13	$kBTU/(ft^2yr)$
• SPECIFIC PRIMARY ENERGY DEMAND	35.1	$kBTU/(ft^2yr)$
• PRESSURIZATION TEST RESULTS	0.13	ACH_{50}
• HEATING LOAD	2.37	$BTU/(ft^2hr)$
• COOLING LOAD	2.20	$BTU/(ft^2hr)$

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Results

- Airtightness: 0.13 ACH_{50}
- Annual Heat Demand: 5.94 kBTU/sf/yr
- Annual Cooling Demand: 0.13 kBTU/sf/yr
- Specific Primary Energy Demand: 35.1 kBTU/sf/yr
- Heating Load: 2.37 BTU/sf/hr
- Cooling Load: 2.20 BTU/sf/hr
- Total Site EUI (incl. anticipated plug loads): 22.5 kBTU/sf/yr

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- Total Site EUI (incl. anticipated plug loads): 22.5 kBTU/sf/yr

- REACH is tracking energy usage (whole building and unit-by-unit) and will report data…

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Photo Credit: Casey Braunger

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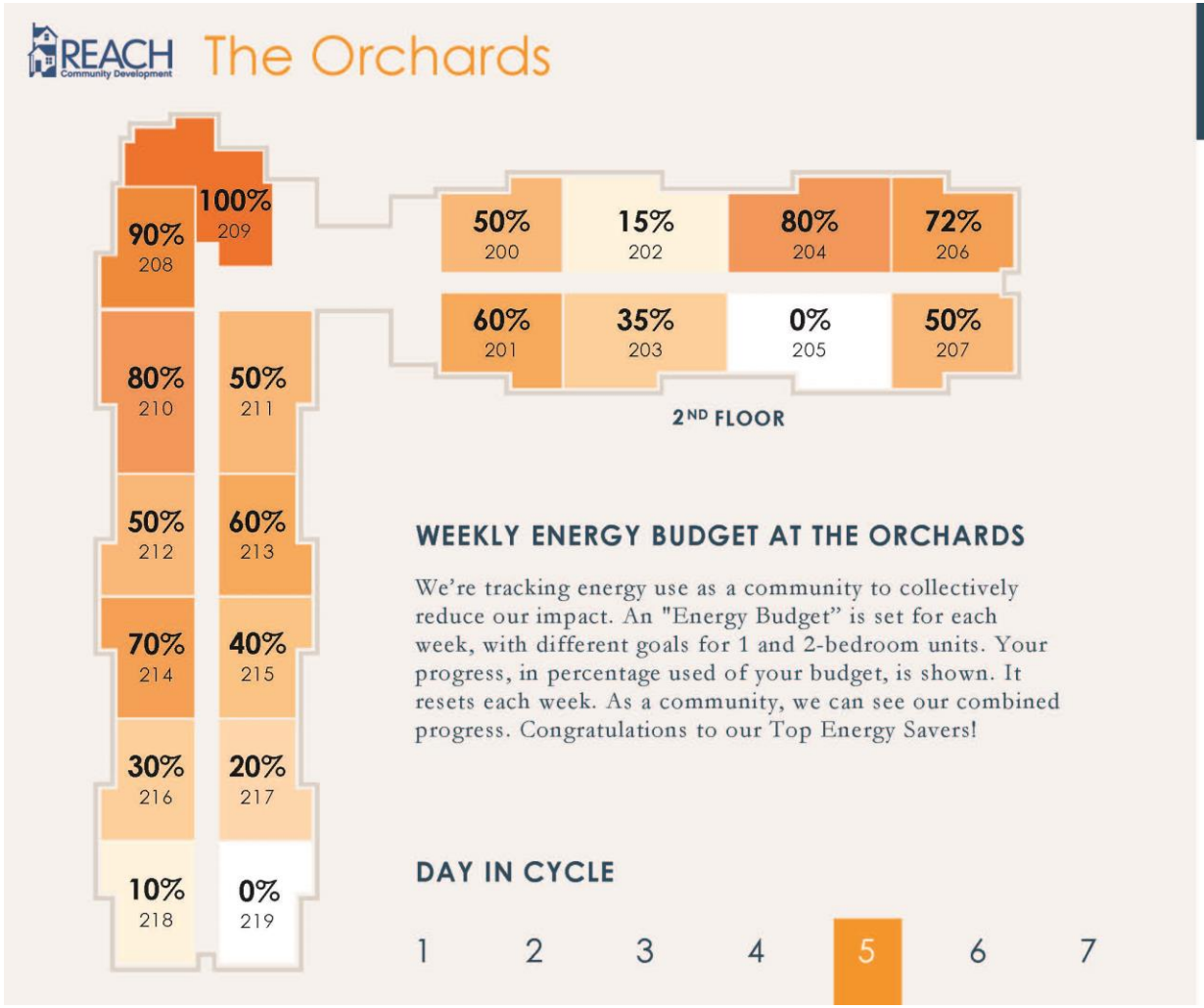
Photo Credit: Casey Braunger


Photo Credit: Casey Braunger

The Building in Use

Photo Credit: Casey Braunger

Energy Monitoring



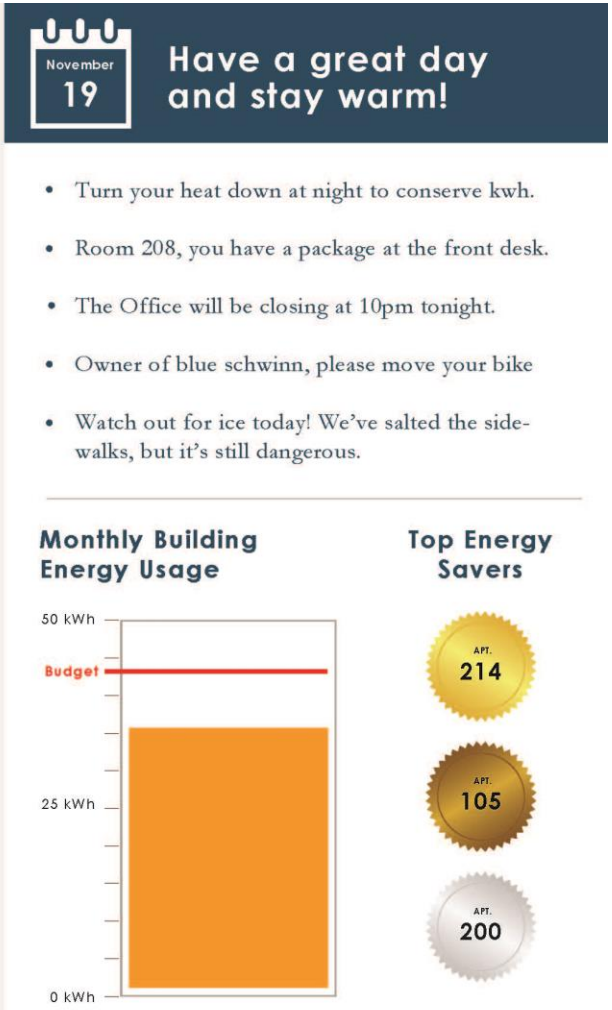


Image courtesy of REACH Community Development

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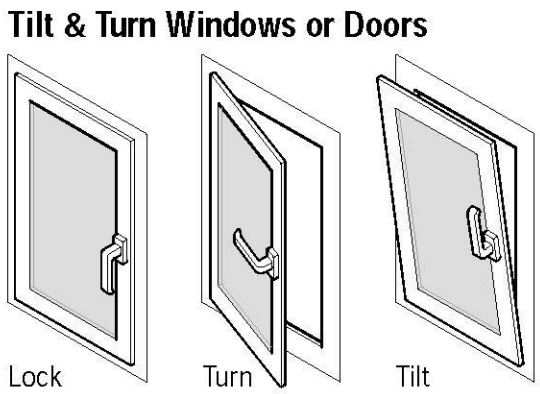
Education

- Building Owner
  - More upfront preparation/coordination required
  - Property management & maintenance staff
  - Owner's training at turnover
  - Internal bucket meetings

- Building Tenants
  - Lease up
  - Move in
  - Ongoing



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Benefits to Residents

- Utility savings estimated at $30-40/month
- Improved acoustics – can’t hear the MAX train…
- IEQ – continuous fresh air
- High degree of thermal comfort

Photo Credit: Casey Braunger

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Resident Satisfaction

"Every day I find a new reason to love it. It's cool, it's quiet, and I don't even hear the train. During the heat wave, my girlfriend came over to sleep because it was so cool. Yay for German engineering!"

Georgye Hamlin quoted in POLITICO

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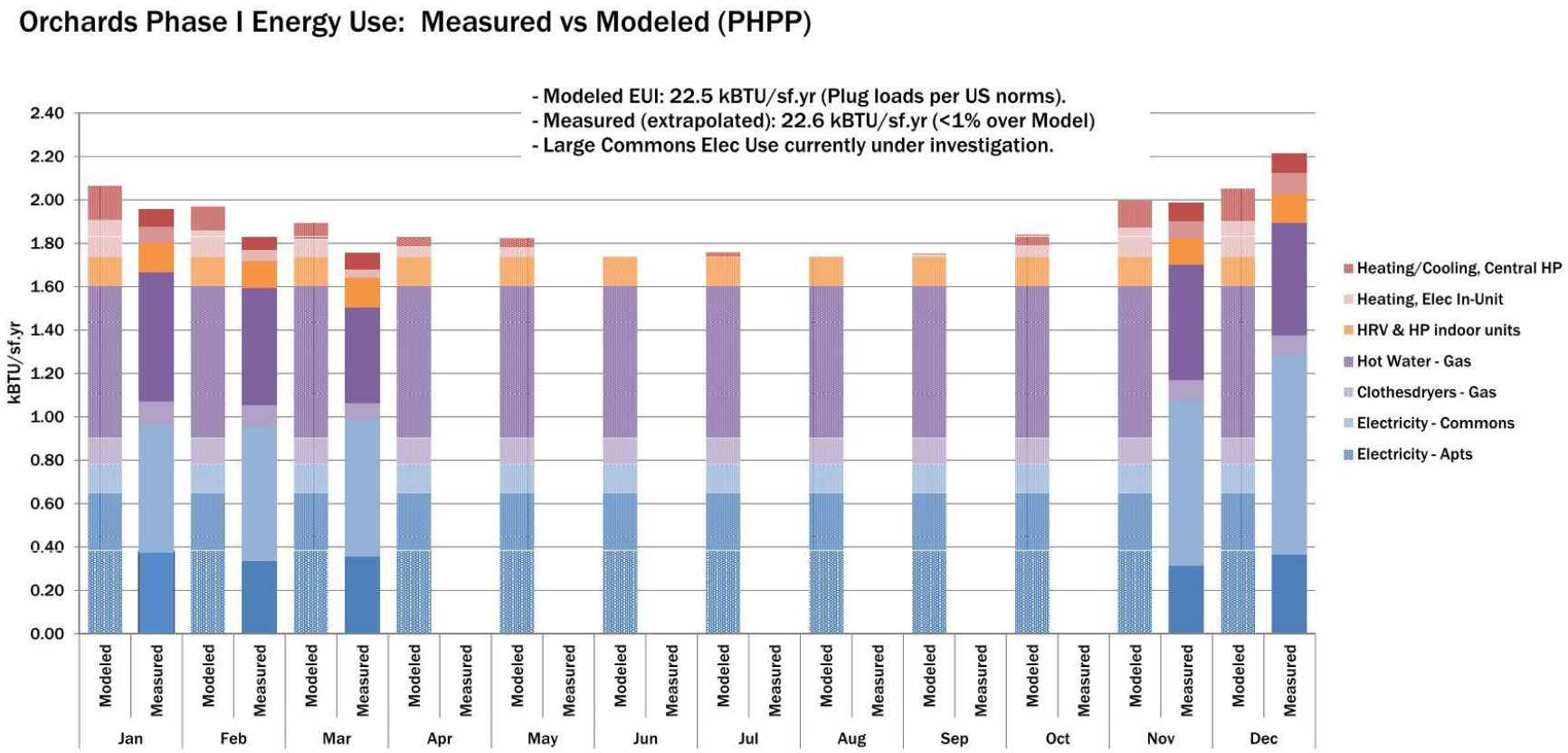
Actual Performance



Graph courtesy of REACH Community Development / Housing Development Center

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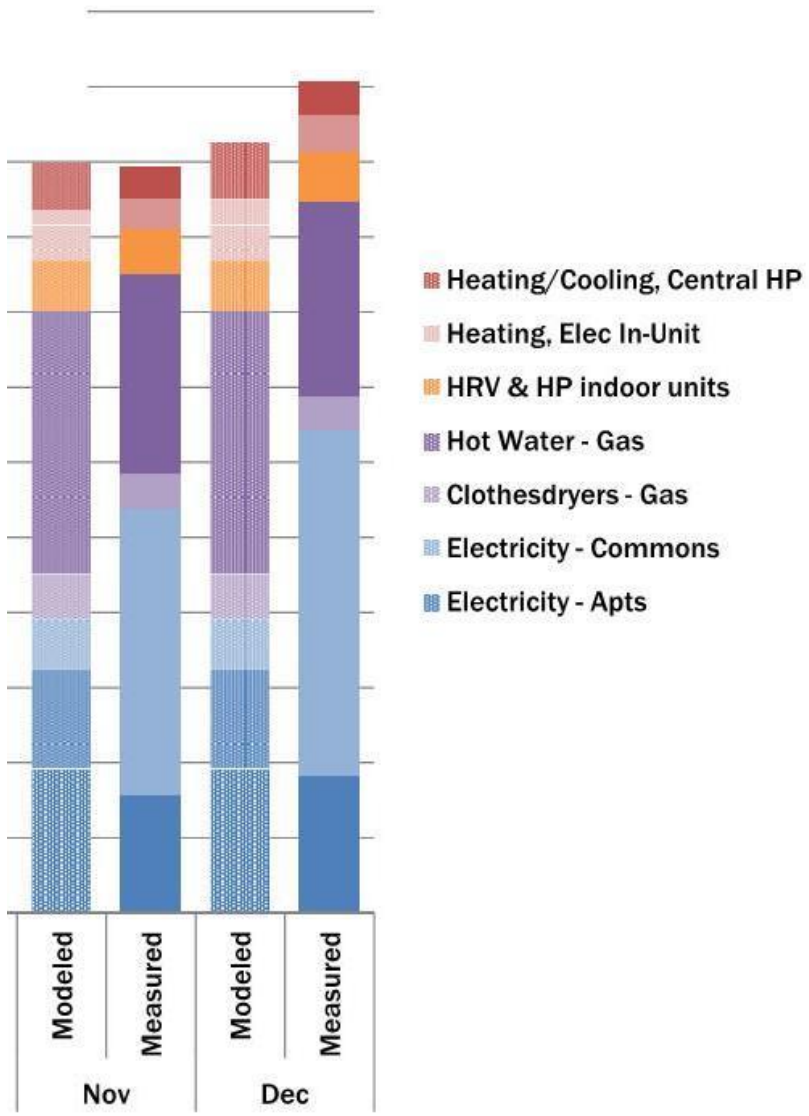
Actual Performance

- Apartments energy use lower than modeled
- Common area electricity use much higher than modeled
  - Causes have been investigated and troubleshooting is underway…
  - Fan at 3rd floor storage room that should be on timer is running continuously
  - Elevator usage higher than anticipated
  - Thermostats at freeze protection heaters in stairwells had been set at 70 degrees, have now been set to 45 degrees
  - DAS system added late during construction was not in original model (increasing site EUI slightly: approx. 0.2 kBTU/sf/yr)



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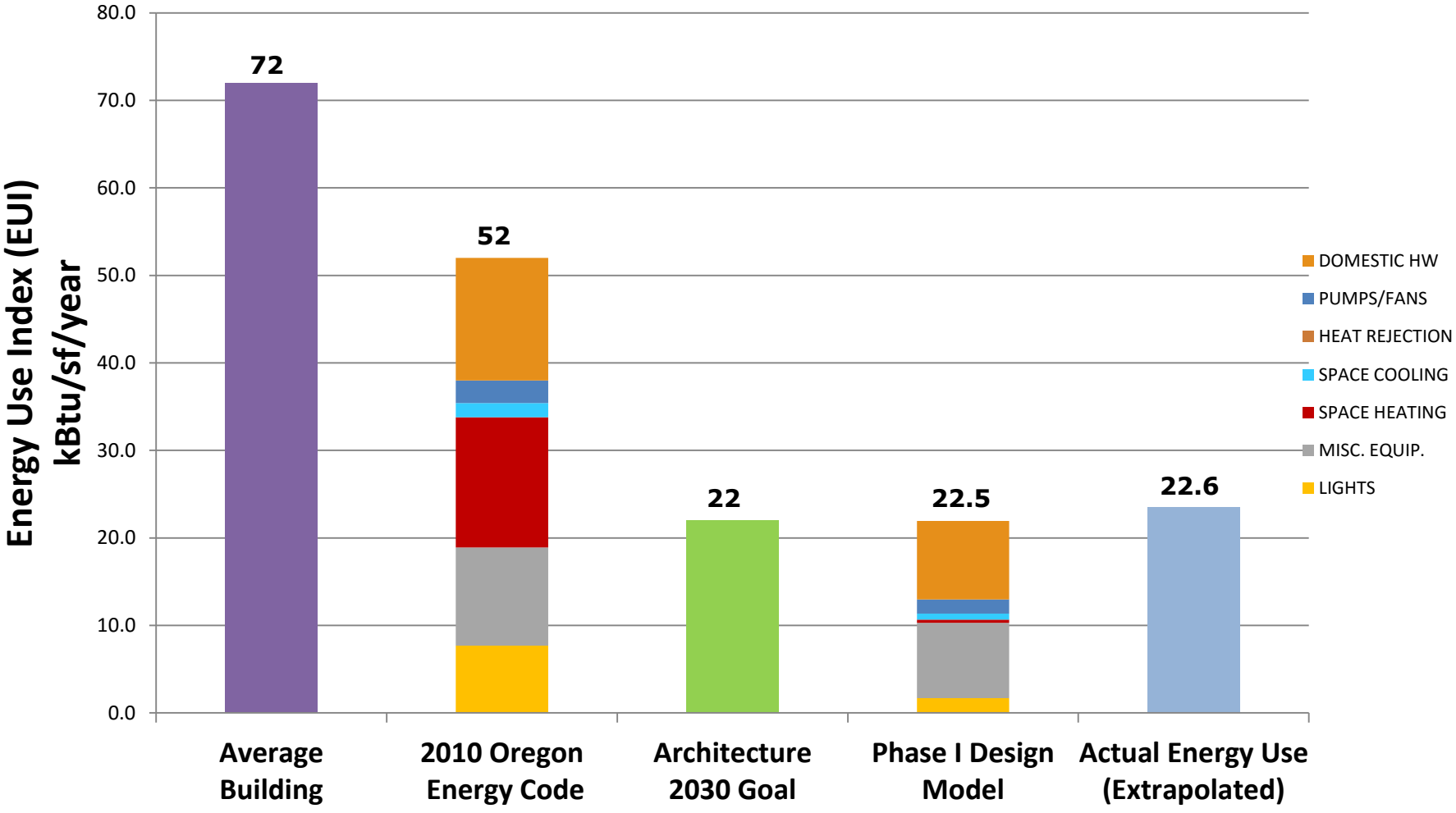

Graph courtesy of PAE Consulting Engineers

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Enclosure Monitoring

- Monitoring performance of exterior wall assembly
- Study designed by RDH Building Science Laboratories
- Funded by ROXUL
- Will collect data for 2 years at least

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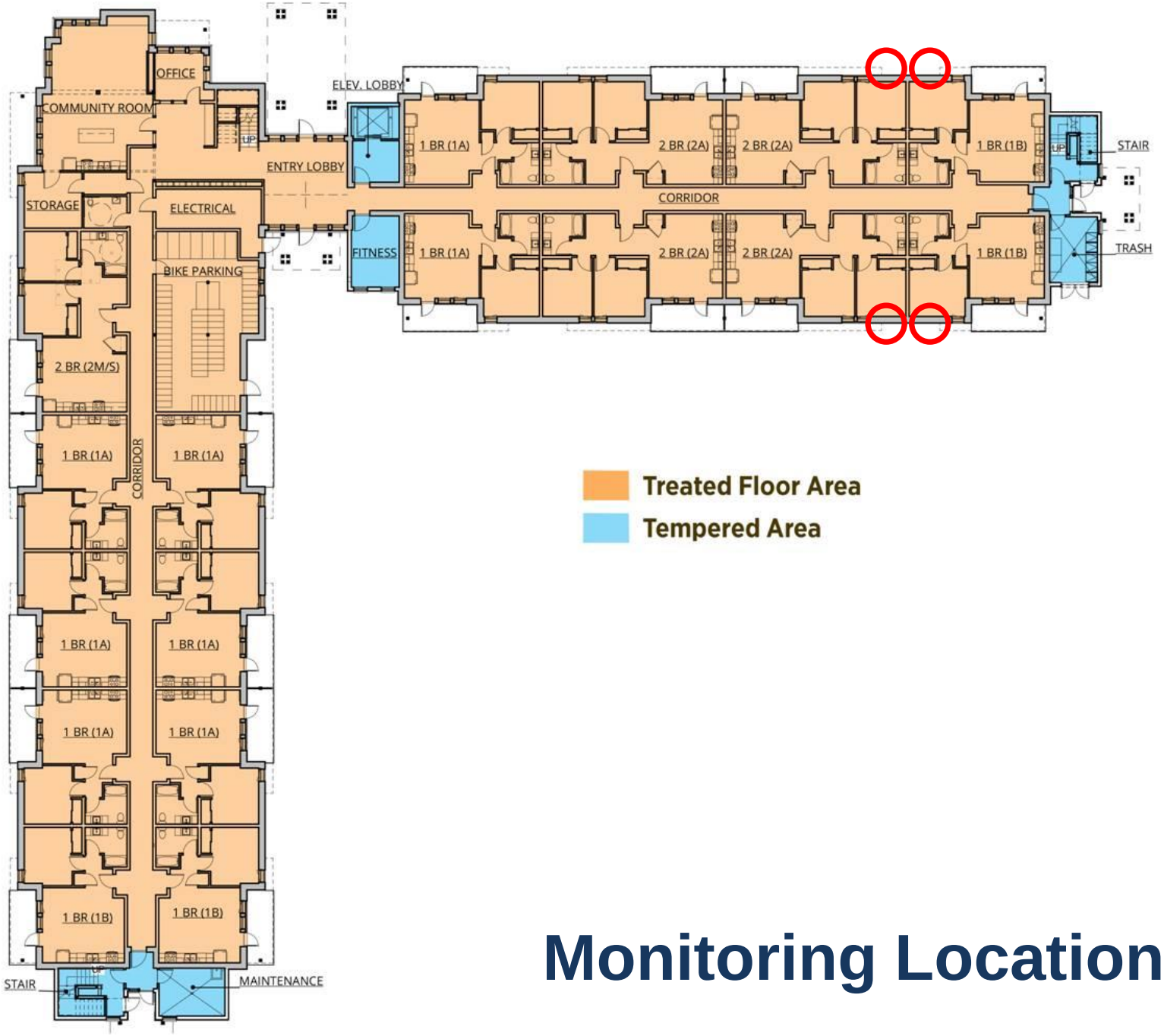
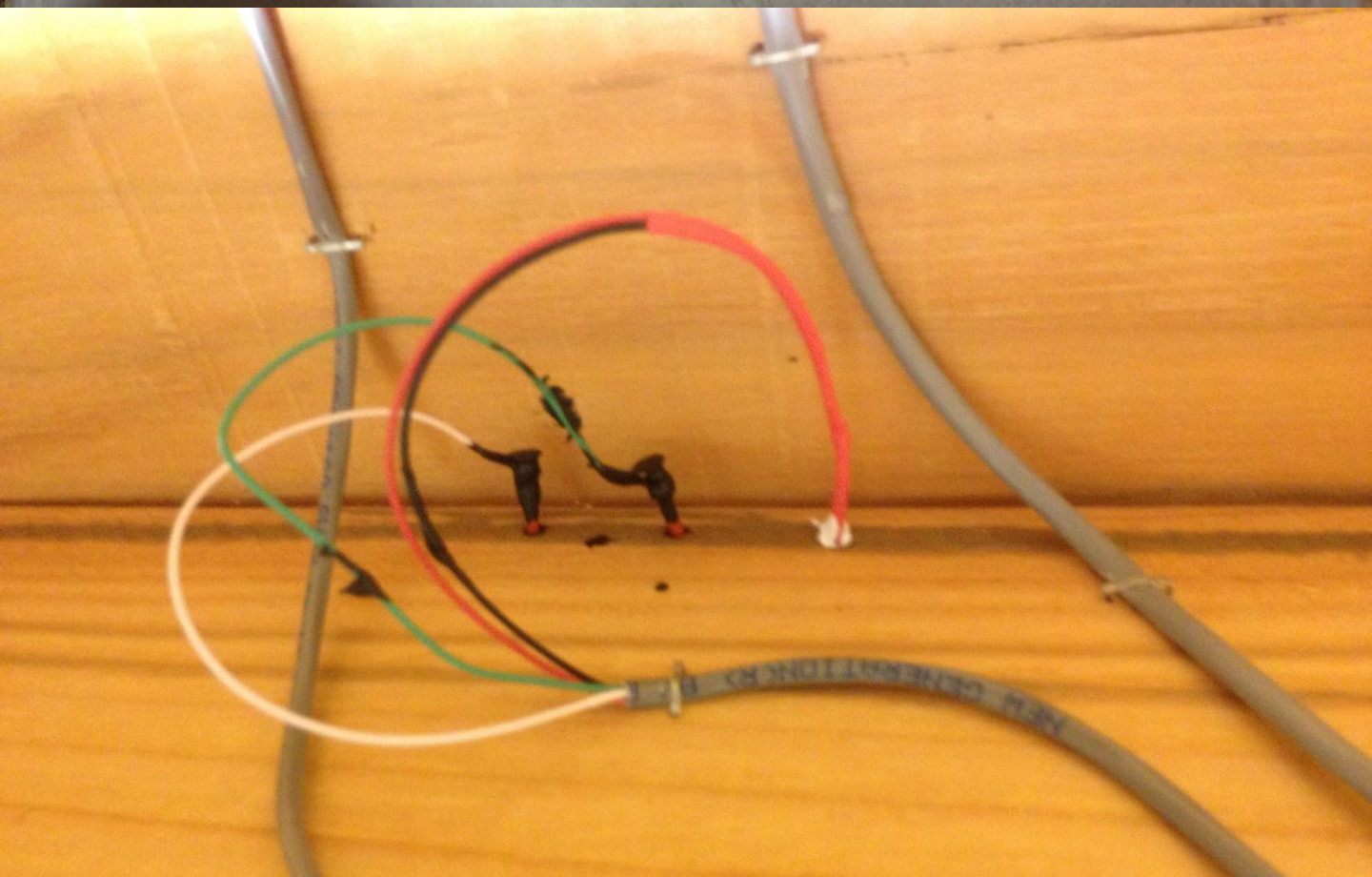
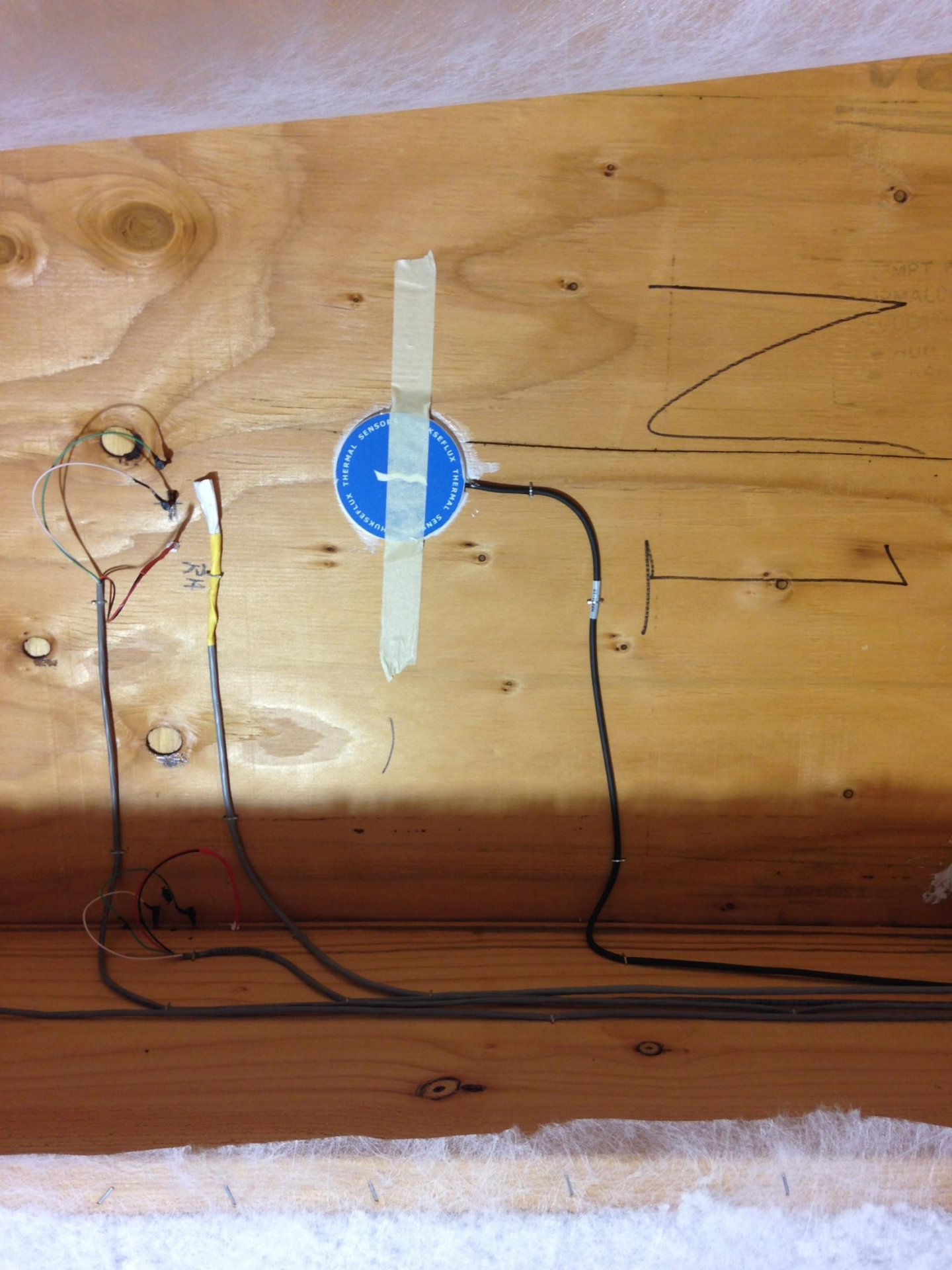
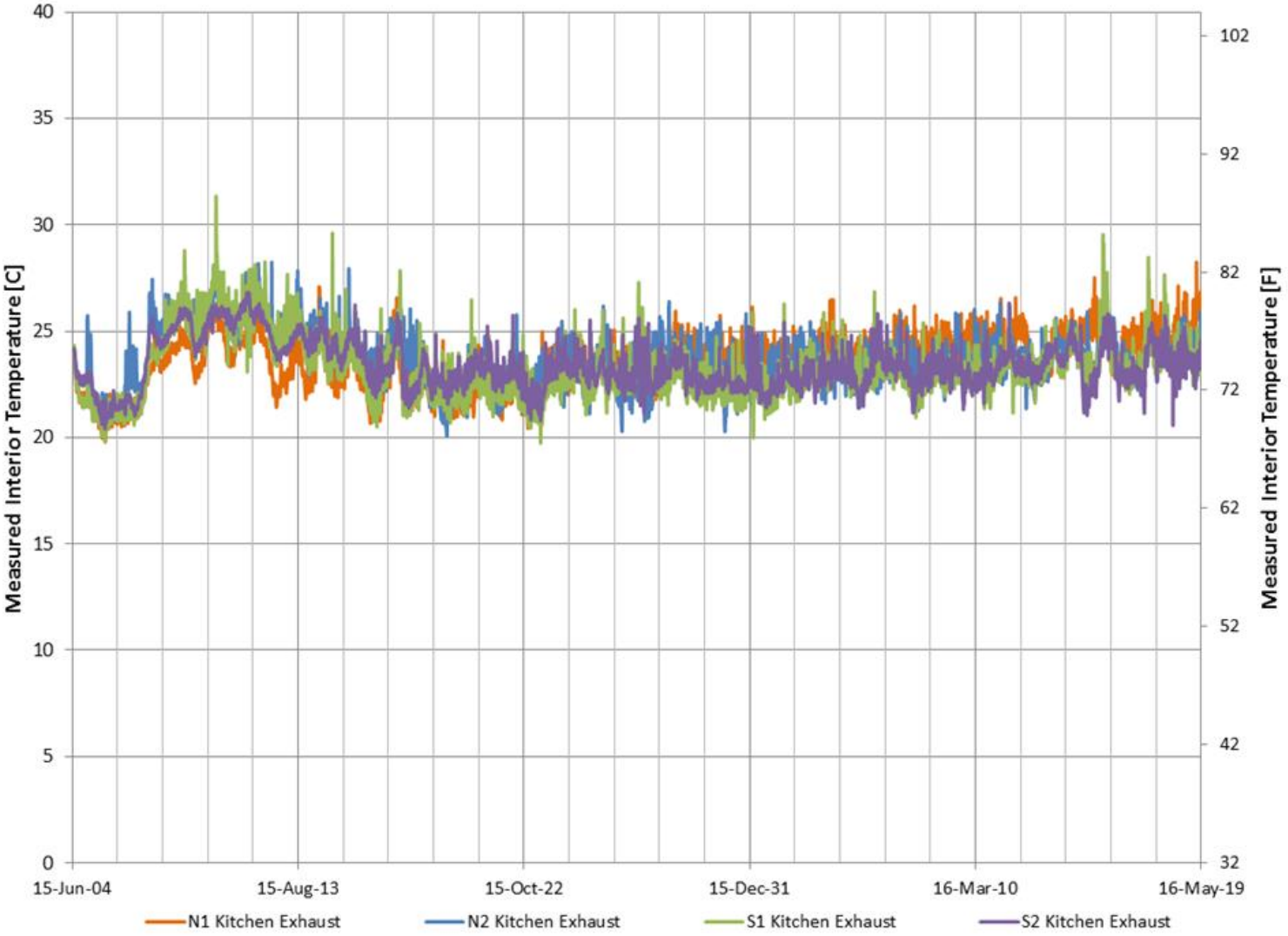


Monitoring Locations





Enclosure Monitoring – Interior Temp



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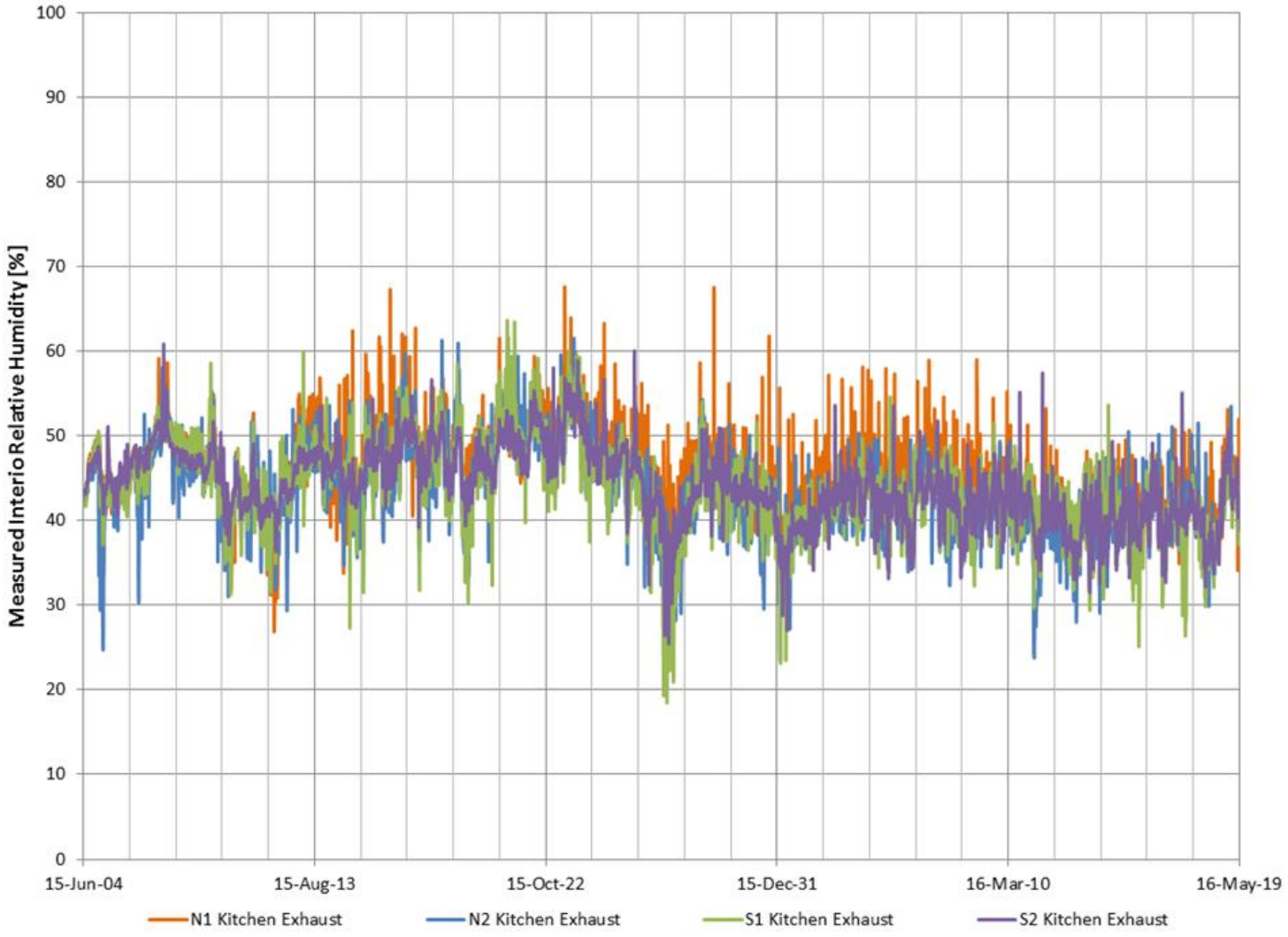
Enclosure Monitoring – Interior RH



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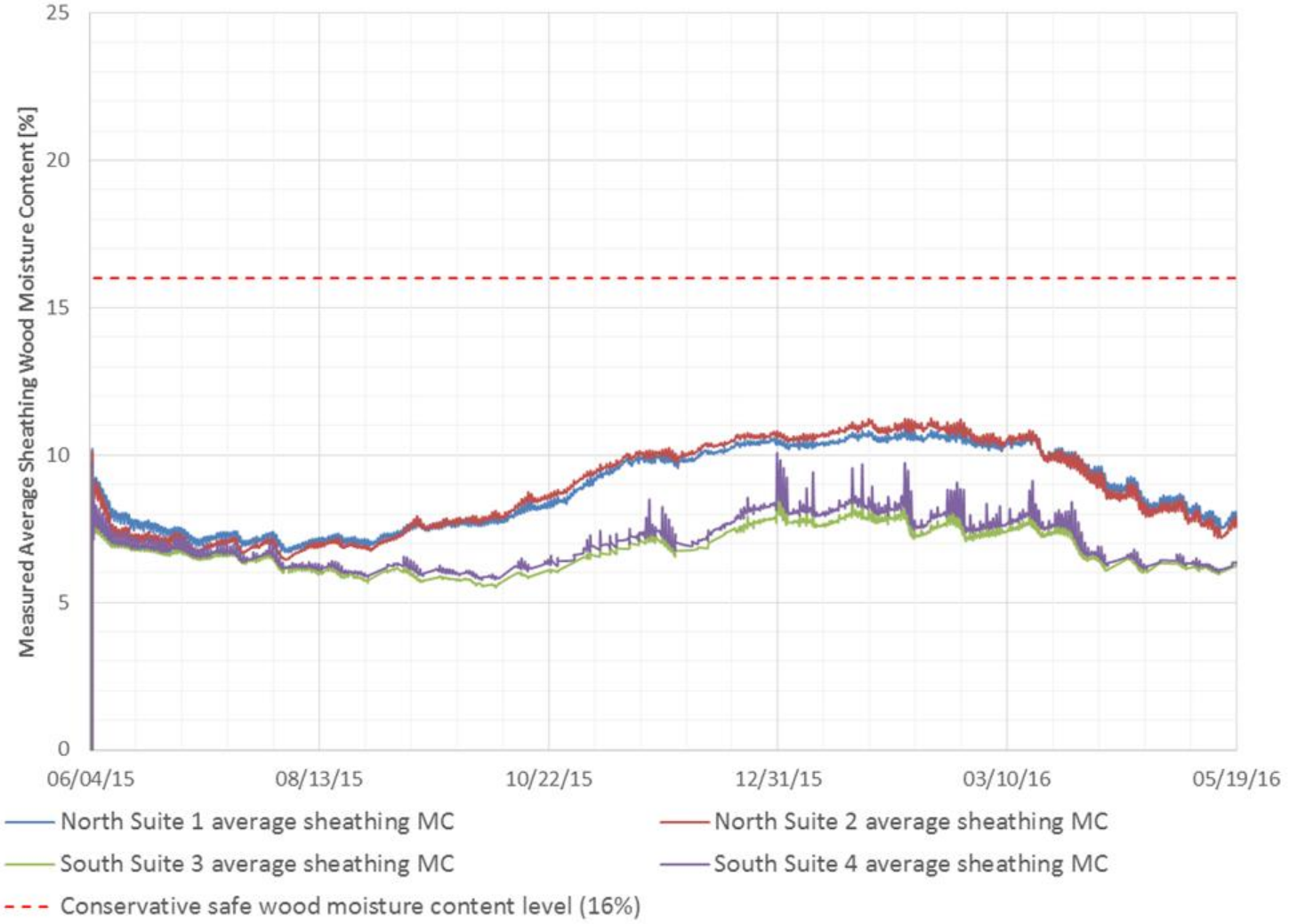
Enclosure Monitoring – Sheathing MC



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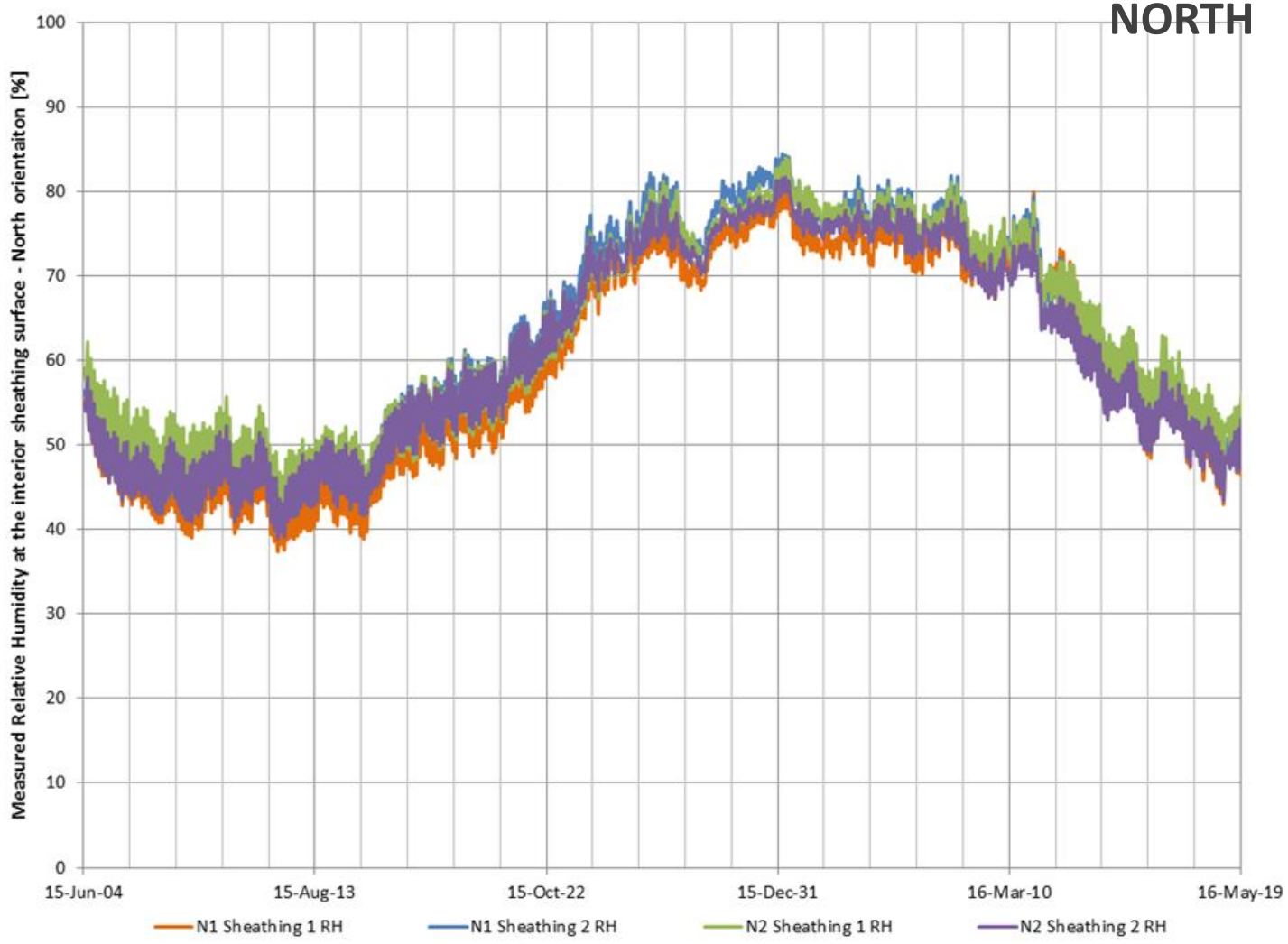
Enclosure Monitoring – Sheathing RH



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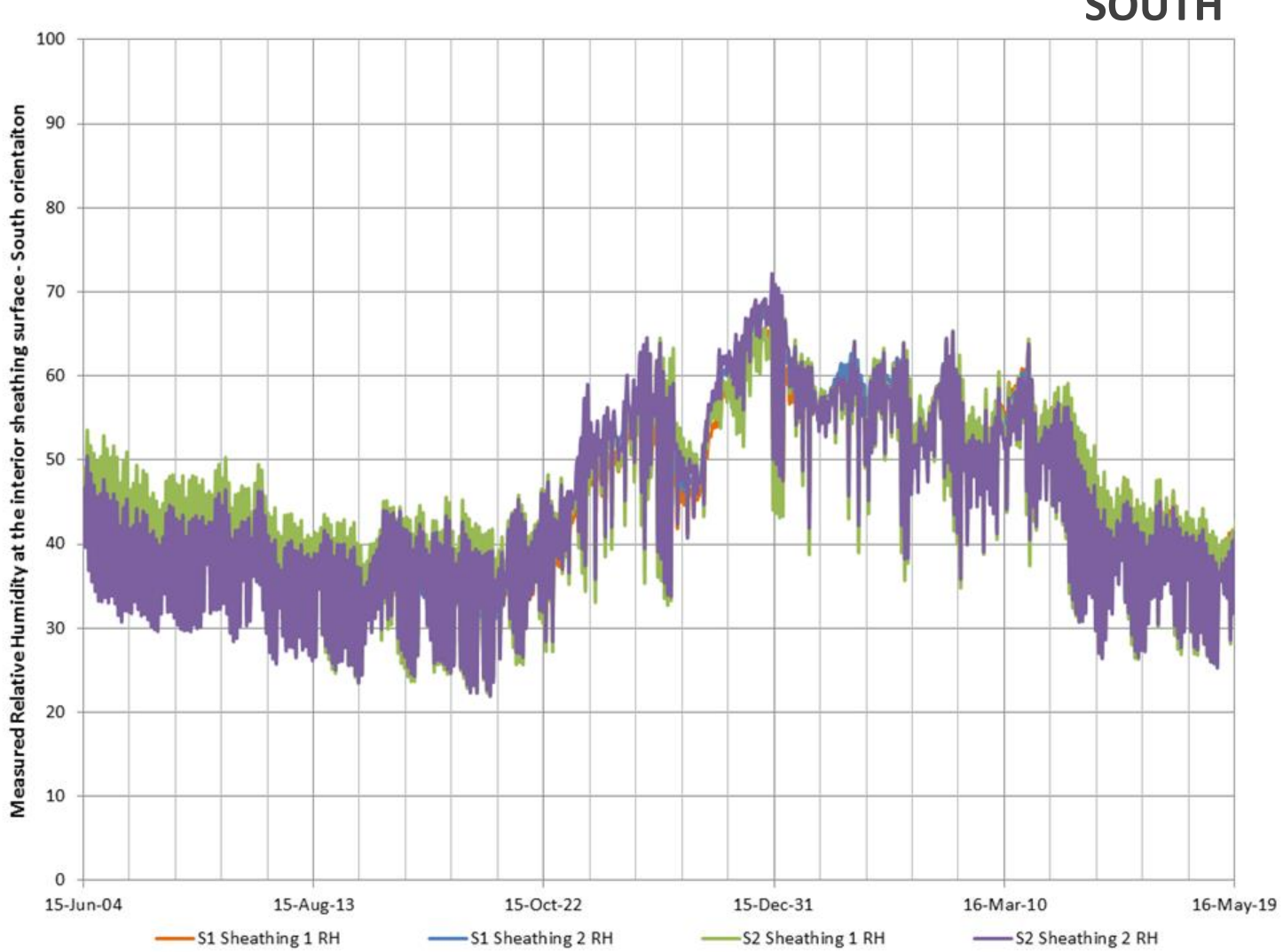

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Lessons Learned

- Owner vision - and commitment - is pivotal

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- It takes a team…working collaboratively, with everyone pulling in the same direction

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Orchards at Orenco

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- Early team integration pays off

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- Proactive coordination and QC is essential

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Lessons Learned

- Owner vision - and commitment - is pivotal
- It takes a team…working collaboratively, with everyone pulling in the same direction
- Early team integration pays off
- Proactive coordination and QC is essential
- Keep it simple

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Cost?

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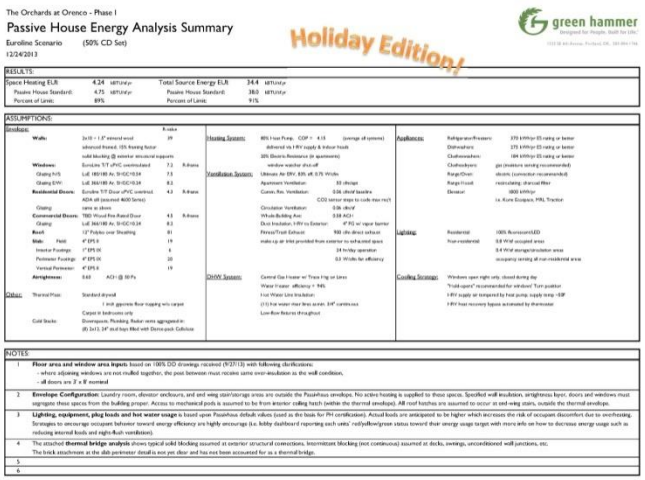
Soft Costs - Premium

Incremental Soft Costs		
Design	Amount	Scope
Architecture	37,260	Additional coordination/research
Mechanical	19,600	PAE - Full Design for mechanical system
Energy Modeling	24,000	PAE - Energy Modeling & Incentives
PH consultant	38,720	Green Hammer
Certification	8,000	PHIUS
	21,000	Earth Advantage PHIUS on site review
Total soft costs	**$ 148,580**	

Analysis courtesy of Housing Development Center


The Orchards at Orenco - Phase I

Passive House Energy Analysis Summary

Euroline Scenario (50% CD Set)

12/24/2013

Holiday Edition!

green hammer

RESULTS:

Space Heating EUI: 4.24 kBTU/sf/yr — Total Source Energy EUI: 34.4 kBTU/sf/yr

Passive House Standard: 4.75 kBTU/sf/yr — Passive House Standard: 38.0 kBTU/sf/yr

Percent of Limit: 89% — Percent of Limit: 91%

ASSUMPTIONS:

Envelope:

			R-value
Walls:	2x10 + 1.5" mineral wool advanced framed, 15% framing factor solid blocking @ exterior structural supports		39
Windows:	Euroline T/T uPVC overinsulated		7.2 R-frame
	Glazing N/S: Lut. 180/180 Az. 5=0C=10.24		7.3
	Glazing E/W: Lut. 260/180 Az. 5=0C=10.24		8.1
Residential Doors:	Euroline T/T Door uPVC overinsul. ADA sill (assumed 4600 Series)		4.3 R-frame
	Glazing: same as above		0.06 clear
Commercial Doors:	TBD Wood Fire Rated Door		4.1 R-frame
	Glazing: Lut. 260/180 Az. 5=0C=10.24		8.1
Roof:	12" Polyiso over Sheathing		81
Slab: Field	4" EPS-X		19
Interior Footings:	2" EPS-IX		6
Perimeter Footings:	4" EPS-IX		20
Vertical Perimeter:	4" EPS-X		19
Airtightness:	0.60 ACH @ 50 Pa		

Other: Thermal Mass: Standard drywall; 1 inch gypcrete floor topping w/o carpet; Carpet in bedrooms only

Cold Stacks: Downspouts, Plumbing, Radon vents aggregated in: (8) 2x12, 24" stud bays filled with Dense-pack Cellulose

Heating System:	40% Heat Pump, COP = 4.15 (average of systems); delivered via 1 RHV supply & indoor heads; 10% Electric Resistance (in apartments); window washer shut-off
Ventilation System:	Ultimate Air ERV, 83% eff. 0.75 W/cfm; Apartment Ventilation: 30 cfm/apt; Comm./Res. Ventilation: 0.06 cfm/sf baseline; CO2 sensor stops to code-min rate; Circulation Ventilation: 0.06 cfm/sf; Whole Building Air: 0.30 ACH; Duct Insulation: 5 RSI to Exterior; 4" RSI w/ vapor barrier; Fitness/Trash Exhaust: 900 cfm direct exhaust; make-up air inlet provided from exterior to exhausted space
DHW System:	Central Gas Heater w/ Three 119 gal tanks; Water Heater efficiency = 94%; Hot Water Line Insulation: (1) hot water riser lines w/min. 3/4" centers; Low-flow fixtures throughout
Appliances:	Refrigerator/Freezers: 370 kWh/yr EE rating or better; Dishwashers: 270 kWh/yr EE rating or better; Clothes Washers: 184 kWh/yr EE rating or better; Clothes Dryers: gas (moisture sensing recommended); Range/Oven: electric, (convection recommended); Range Hood: recirculating charcoal filter; Elevator: 1800 kWh/yr i.e. Kone Ecospace, PM1, Tractor
Lighting:	Residential: 100% fluorescent/LED; Non-residential: 0.8 W/sf occupied areas; 0.4 W/sf storage/circulation areas; occupancy sensing all non-residential areas
Cooling Strategy:	Windows open night only, closed during day; "Fresh-opens" recommended for windows' Turn pushbar; 1 RHV supply air tempered by heat pump, supply temp ~68F; 1 RHV heat recovery bypass automated by thermostat

NOTES:

1. **Floor area and window area inputs** based on 100% DD drawings received (9/27/13) with following clarifications:
   - where adjoining windows are not mulled together, the post between must receive same over-insulation as the wall condition,
   - all doors are 3' x 8' normal
2. **Envelope Configuration:** Laundry room, elevator enclosure, and end wing stair/storage areas are outside the Passivhaus envelope. No active heating is supplied to these spaces. Specified wall insulation, airtightness layer, doors and windows must segregate these spaces from the building proper. Access to mechanical pods is assumed to be from interior ceiling hatch (within the thermal envelope). All roof hatches are assumed to occur at end-wing stairs, outside the thermal envelope.
3. **Lighting, equipment, plug loads and hot water usage** is based upon Passivhaus default values (used as the basis for PH certification). Actual loads are anticipated to be higher which increases the risk of occupant discomfort due to overheating. Strategies to encourage occupant behavior toward energy efficiency are highly encourage (i.e. lobby dashboard reporting each units' red/yellow/green status toward their energy usage target with more info on how to decrease energy usage such as reducing internal loads and night-flush ventilation).
4. The attached **thermal bridge analysis** shows typical solid blocking assumed at exterior structural connections. Intermittent blocking (not continuous) assumed at decks, awnings, unconditioned wall junctions, etc. The brick attachment at the slab perimeter detail is not yet clear and has not been accounted for as a thermal bridge.
5.
6.

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Hard Costs - Premium

Description	Amount	
Additional construction duration	$	31,500
Additional supervision/QC	$	25,000
Overexcavation for underslab insulation	$	10,000
2x10 stud wall - additional material cost	$	60,000
Fero clips/brick detailing	$	20,000
Detailing/material for separating interior PH spaces	$	10,000
Siding return detail for overinsulation	$	20,000
Additional flashing details	$	20,000
Roofing insulation	$	50,000
Wall insulation	$	53,907
Slab on grade insulation	$	55,711
Windows and Deck Doors	$	176,217
Commercial doors, including interior PH doors	$	38,443
HVAC	$	-
Infiltration costs	$	83,886
Hot water heater	$	2,000
Low flow fixtures	$	3,480
Temp maintenance system	$	15,000
Lighting	$	-
Appliances	$	6,256
Energy monitoring system	$	87,000
Elevator	$	-
Siding/rain screen	$	20,000
Blocking, Hold offs, SAM	$	25,000
Air Testing	$	10,000
Other misc. costs	$	50,000
Subtotal	$	873,400
Markup	$	37,120
Total hard costs	$	910,520

Analysis courtesy of Housing Development Center

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Cost Premium & Financing

Uses

Incremental Soft Costs	$	148,580	
Incremental Hard Costs	$	910,520	
Total incremental Cost	$	1,059,100	
Premium over "typical Orenco"			11.0%

Sources		
REACH Equity	$	300,000
Meyer Memorial Trust grant	$	500,000
Neighborworks grant	$	260,000
OHCS Weatherization	$	100,000
Energy Trust of Oregon	$	65,000
Enterprise charrette grant	$	4,000
Total additional Sources	**$**	**1,229,000**

Analysis courtesy of Housing Development Center

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Would We Do It Again?

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Orchards at Orenco Phase II

Orchards Phase I & II

Phase I

(PHIUS+ Certified)

- Innovate to meet REACH strategic goal of building Passive House
- REACH brought significant private investment for this innovation

Phase II

(Passive House Inspired)

- Meet OHCS cost containment limits
- Additional private resources not available
- Take lessons learned & best practices from Phase I

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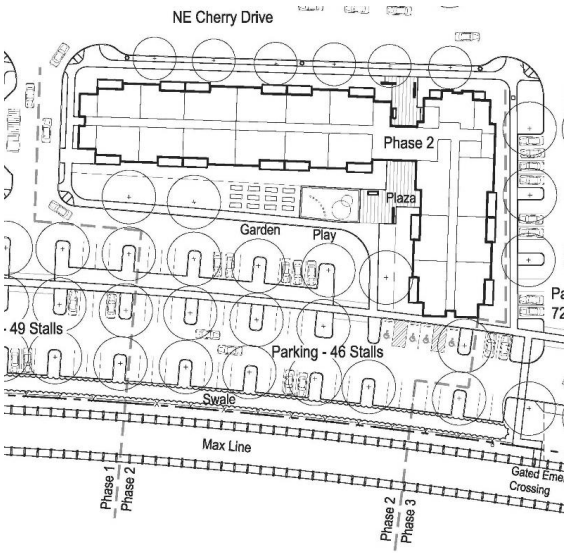
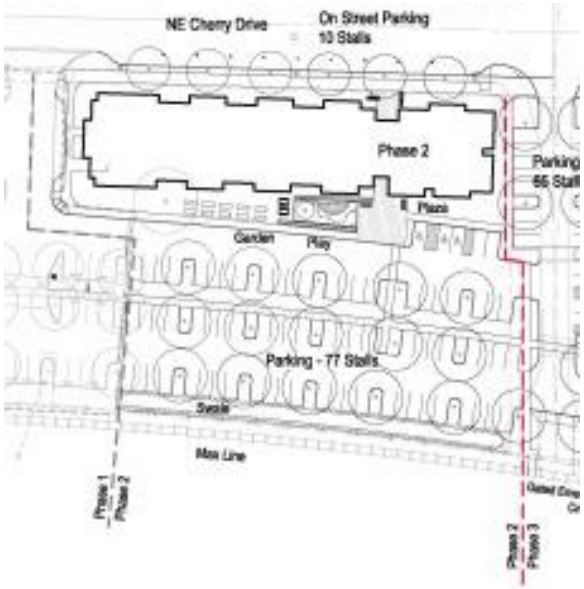
Design Response to Cost Containment



Phase II (original design)

- L-shaped building with 46 parking stalls
- 57 units in 57,750 SF
- Shallow units to increase daylight
- Community room, office



Phase II (after design revisions)

- Bar building with 77 parking stalls
- 58 units in 49,900 SF
- Deeper, narrower units
- Reduced number of balconies
- Reduced amenity space
- Reduced open space

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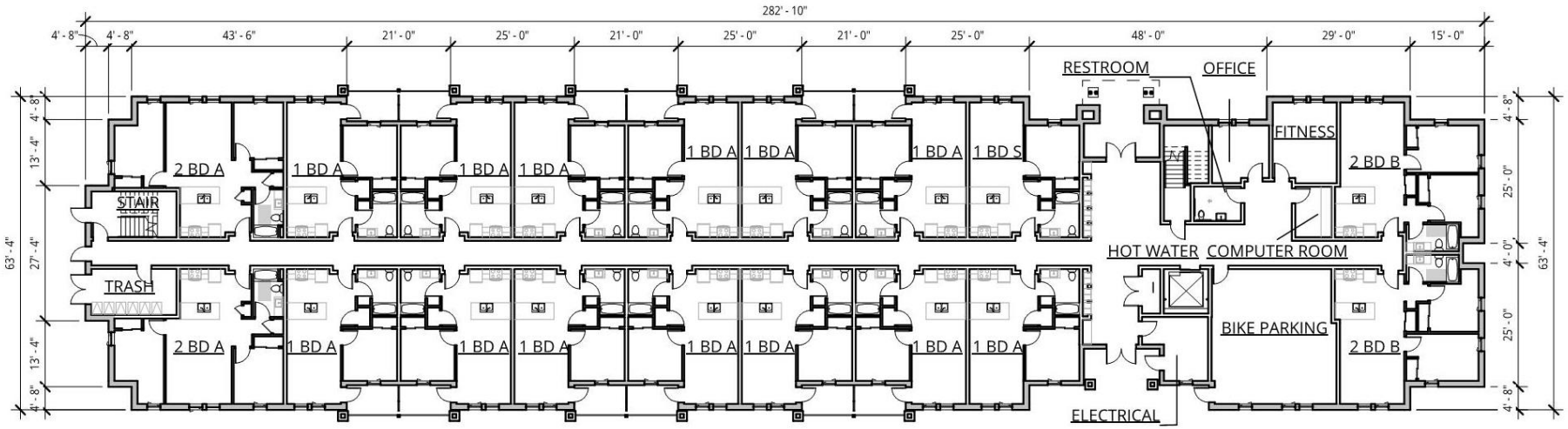

Image courtesy of Ankrom Moisan Architects

First Floor Plan

Orchards Phase I & II

Phase I
(PHIUS+ Certified)

- Envelope
  - Fully insulated slab & footings
  - 2x10 walls with 1 ½” exterior insulation
  - Triple-glazed windows
  - Low-slope roof with R-81 insulation
- Whole building ERV with heat pump
- Spaces outside conditioned envelope = very expensive doors & detailing
- Ultra airtight: 0.13 ACH50
- Extended sequencing / duration

Phase II
(pursuing PHIUS+ Certification)

- Envelope
  - Insulated slab. No insulation under footings
  - 2x8 walls with 1” exterior insulation
  - Triple-glazed windows
  - Steep-slope roof with R-60 insulation
  - Vented attic
- Reduced vertical envelope area
  - 35,000 SF → 27,700 SF
- Same HVAC as Phase I, but with better zoning due to orientation of building
- All spaces inside conditioned envelope
- Airtight??????

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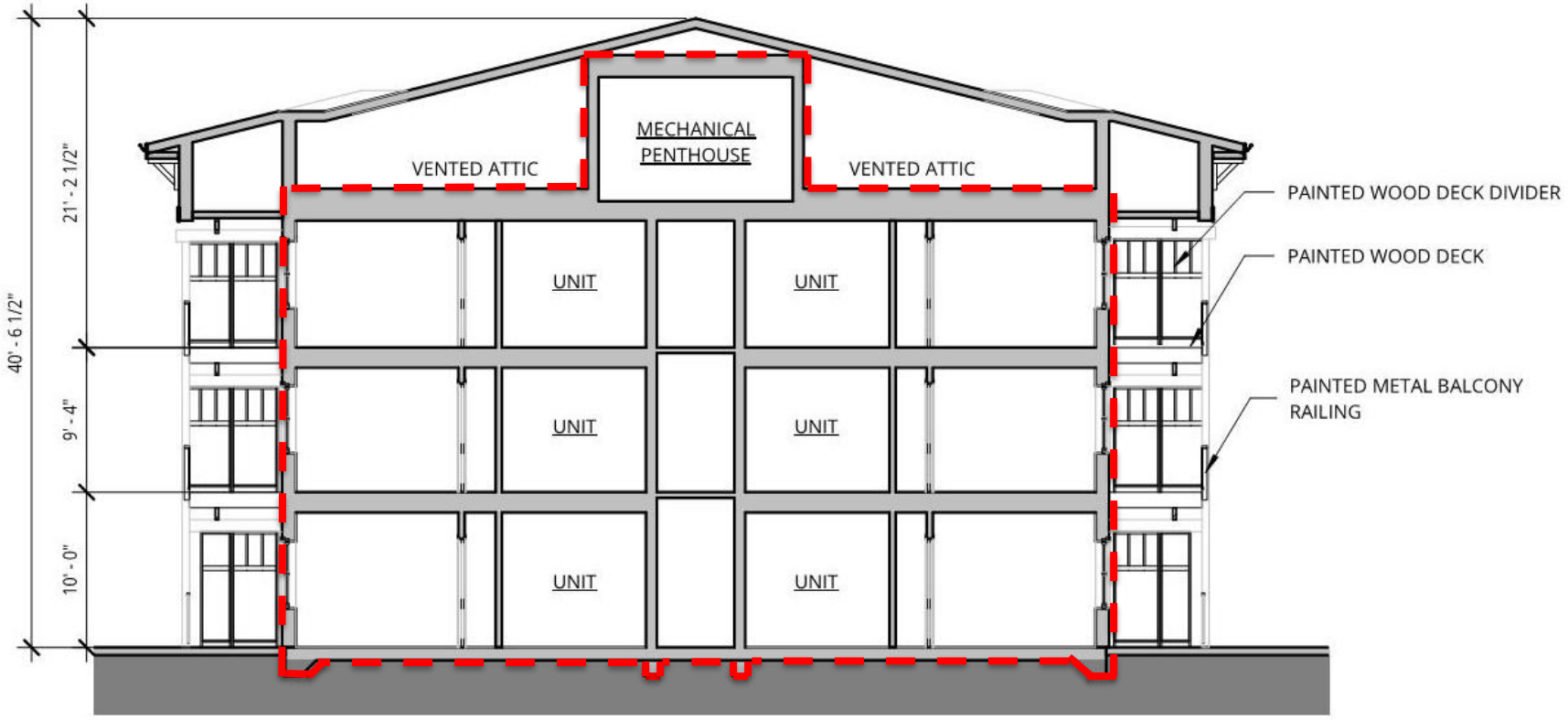

Image courtesy of Ankrom Moisan Architects

Building Section


Tyvek


Genie S-60


GP
DensGlass®
Sheathing


EXIT
DONUTLAND


PARR


94.6
73.1
FLIR


94.6
73.1
Final Airtightness Test Results: 0.42 ACH50 (taped)
0.59 ACH50 (untaped)
FLIR

Orchards Phase I & II

Phase I
(PHIUS+ Certified)

- TDC of $14.5M
- $255K/unit
- Construction cost: $9,093,040
- $158/SF
- $159,527/unit
- Energy performance:
  - 5 energy models
  - 31-71% better than code
  - Actual data available now

Phase II
(pursuing PHIUS+ Certification)

- TDC of $13.6M
- $234K/unit
- Construction cost: $8,531,624
- $173/SF
- $147,097/unit
- Energy performance:
  - 3 energy models
  - 29-67% better than code
  - Actual data available in 2017

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More Information & Insights

- REACH Community Development:
  - http://reachcdc.org/main/docs/housing_development/Orchards_PH_Case_Study.pdf
  - http://reachcdc.org/main/docs/housing_development/Orchards_at_Orenco_I_Development_Profile_update_Aug_2015.pdf
- Housing Development Center:
  - http://www.housingdevelopmentcenter.org/our-work/buildings/orchards-at-orenco/
- Ankrom Moisan Architects:
  - https://www.youtube.com/watch?v=ewJUCWI6dqM
- PHIUS Case Study:
  - http://www.phius.org/phius-certification-for-buildings-and-products/case-studies/orchards-at-orenco-phase-i
- BEST 4 Conference Paper:
  - http://walshconstructionco.com/2015/04/walsh-presents-at-best-4-building-enclosure-science-and-technology-conference/
- Guest Blog on Green Building Advisor:
  - http://www.greenbuildingadvisor.com/blogs/dept/guest-blogs/largest-passivhaus-building-us

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Q & A

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